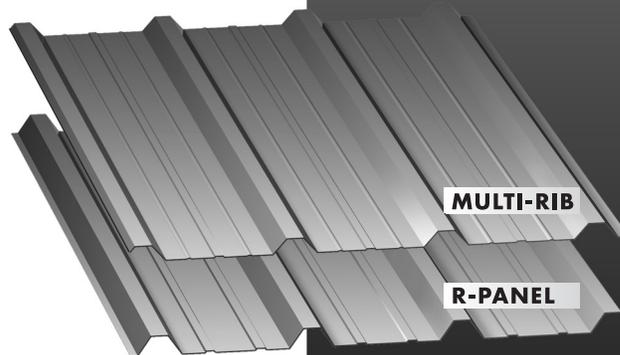


# MULTI-RIB R-PANEL

INSTALLATION



# GENERAL NOTES

The details shown on the following pages are suggestions or guidelines for installing the Multi-Rib and R-Panel wall and roof panel system. The installation details shown here are proven methods of construction, but they are not intended to cover all building requirements, designs or codes. The details may require changes or revisions due to individual project conditions.

Installation procedures shall be in accordance with the manufacturer's printed instructions, details or approved shop drawings. Installers should thoroughly familiarized themselves with all instructions prior to beginning the installation process.

The designer/installer is responsible to ensure the following:

That the details here meet the particular building requirements.

That adequate water tightness is maintained.

That a proper uniform substructure is used to avoid panel distortion and that the substructure meets necessary code requirements.

That all supporting members have been examined and are straight, level and plumb.

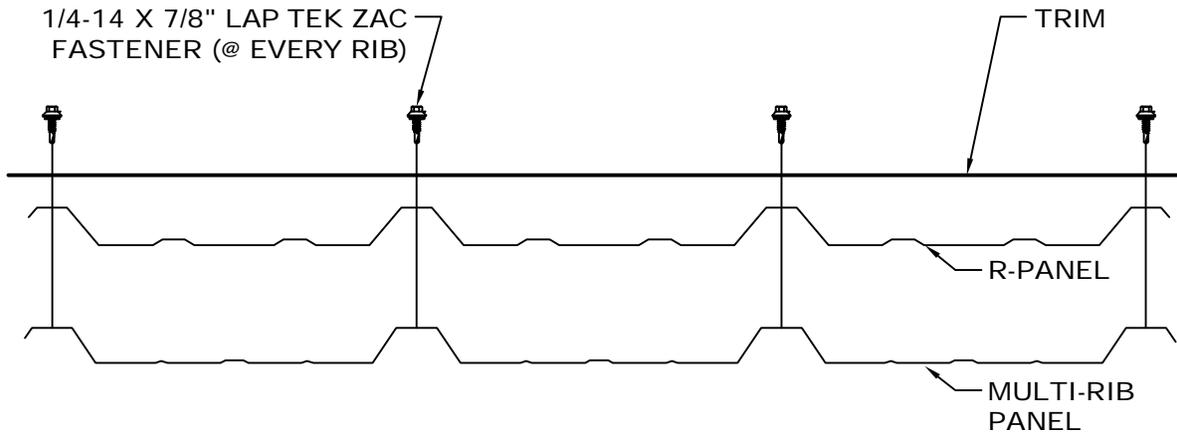
McElroy Metal can provide all flashings and accessories shown in the installation drawings unless noted otherwise. Panels, flashing and trim shall be installed true and in proper alignment with any exposed fasteners equally spaced for the best appearance. Sealant shall be field applied on a clean, dry surface.

Some field cutting and fitting of panels and flashings is to be expected and to be considered a part of normal installation work. Workmanship shall be of the best industry standards and with installation performed by experienced metal craftsmen.

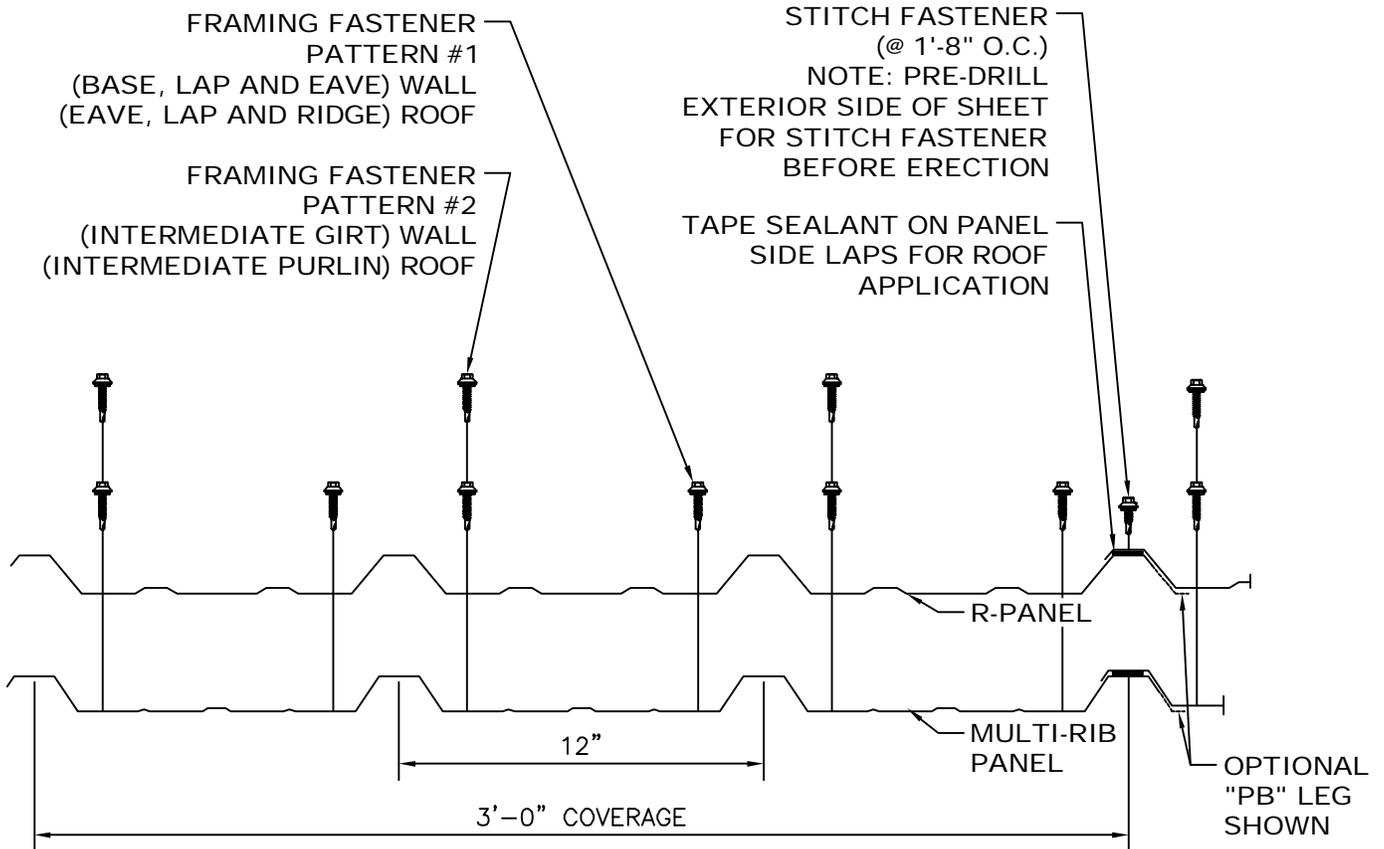
Oil canning of metal panels is inherent in the product and is not a cause for rejection.

Contents of this manual are subject to change without notice. To confirm this book is the most current copy, please visit McElroy Metal's website at [www.mcelroymetal.com](http://www.mcelroymetal.com).

# FASTENER PATTERNS

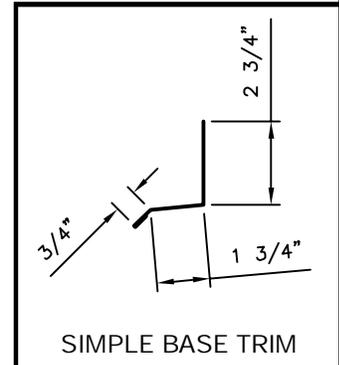
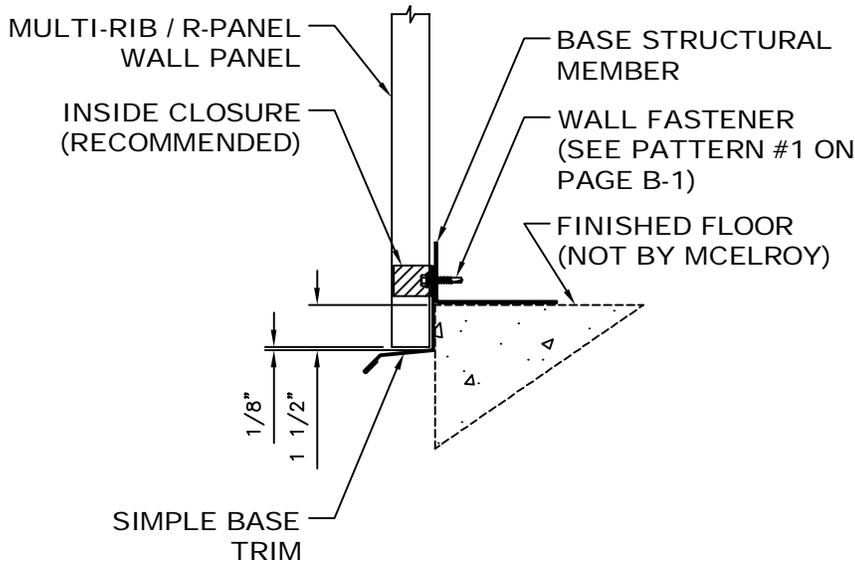


TRIM FASTENER PATTERN

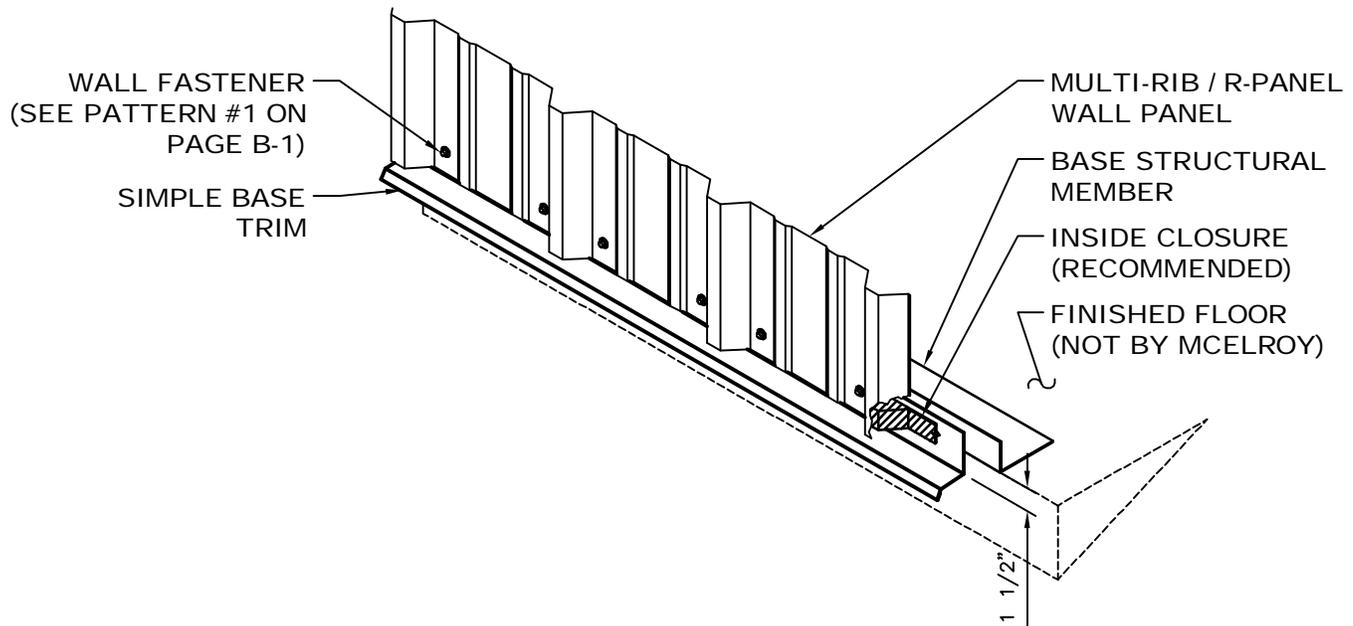


PANEL FRAMING AND STITCH FASTENER PATTERNS

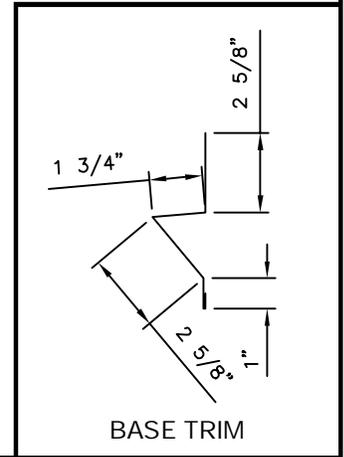
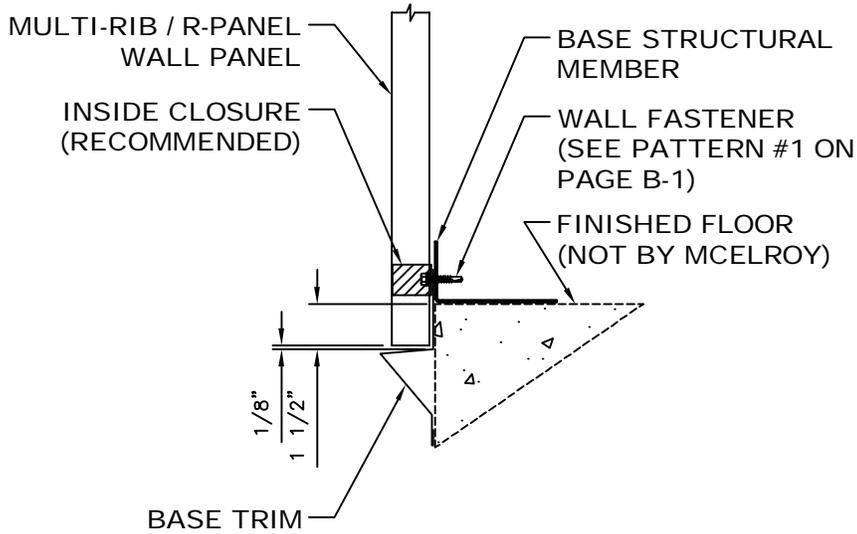
# SIMPLE BASE DETAIL



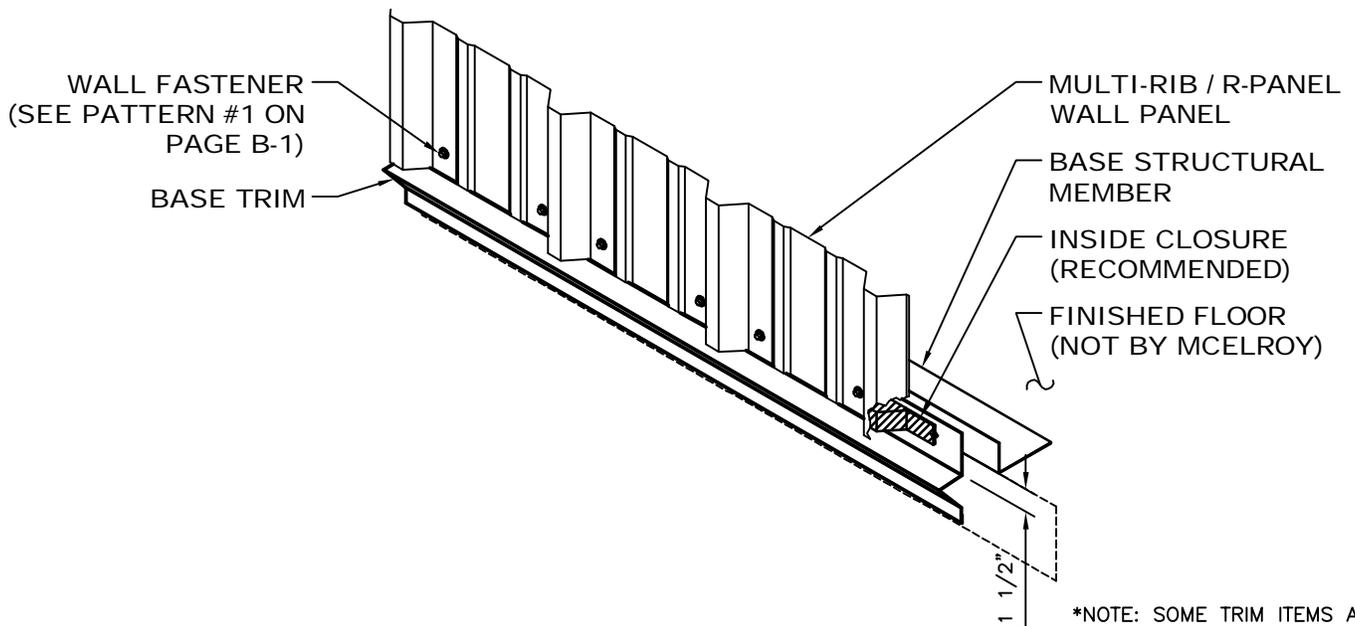
- NOTES:
1. Base Structural Member set flush with edge of Finished Floor.
  2. Set Simple Base Trim 1 1/2" down face of finished floor.
  3. Set Closure in position on Simple Base Trim.
  4. Set Multi-Rib / R-Panel Wall Panel into place. Make sure to leave a 1/8" gap between trim and panel.
  5. Attach panel with Framing Fasteners per Fastening Pattern #1 shown on page B-1.



\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

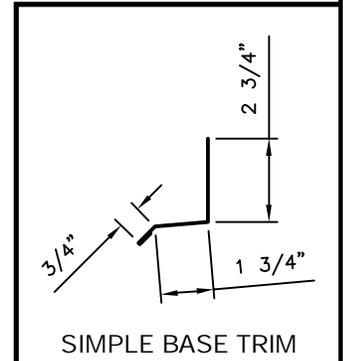
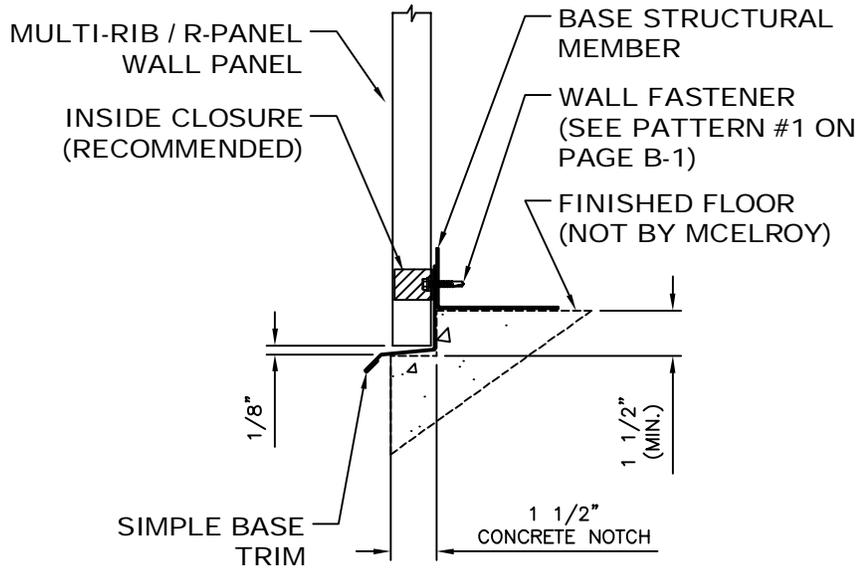


- NOTES:
1. Base Structural Member set flush with edge of Finished Floor.
  2. Set Base Trim 1 1/2" down face of finished floor.
  3. Set Closure in position on Base Trim.
  4. Set Multi-Rib / R-Panel Wall Panel into place. Make sure to leave a 1/8" gap between trim and panel.
  5. Attach panel with Framing Fasteners per Fastening Pattern #1 shown on page B-1.

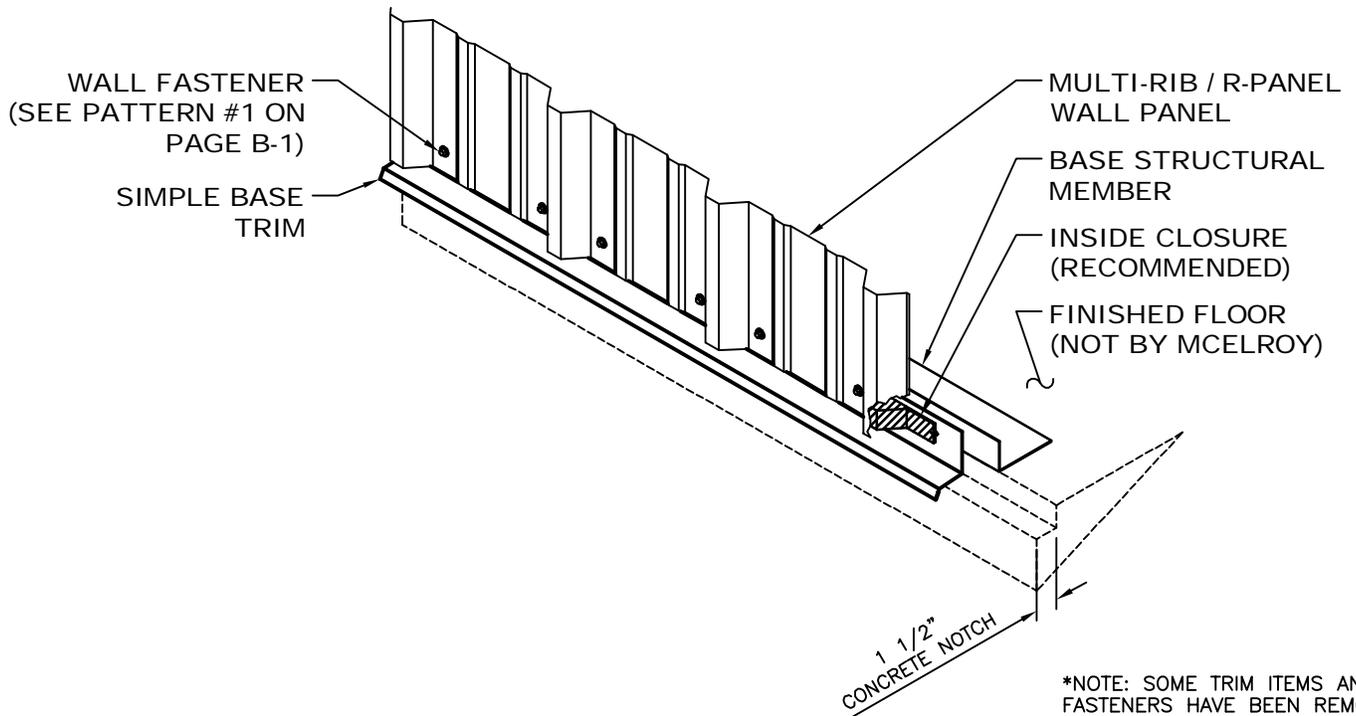


\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

# SIMPLE BASE DETAIL

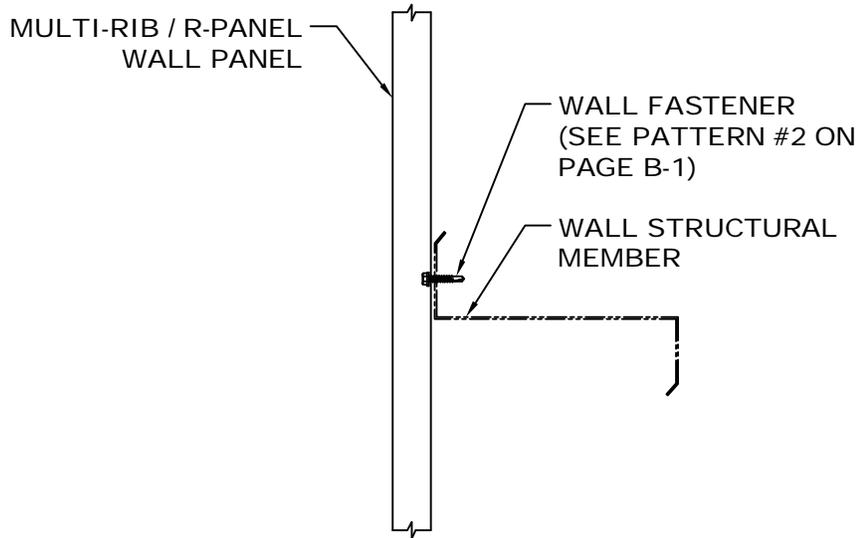


- NOTES:
1. Base Structural Member set flush with edge of concrete notch.
  2. Set Simple Base Trim in concrete notch.
  3. Set Closure in position on Simple Base Trim.
  4. Set Multi-Rib / R-Panel Wall Panel into place. Make sure to leave a  $1/8"$  gap between trim and panel.
  5. Attach panel with Framing Fasteners per Fastening Pattern #1 shown on page B-1.

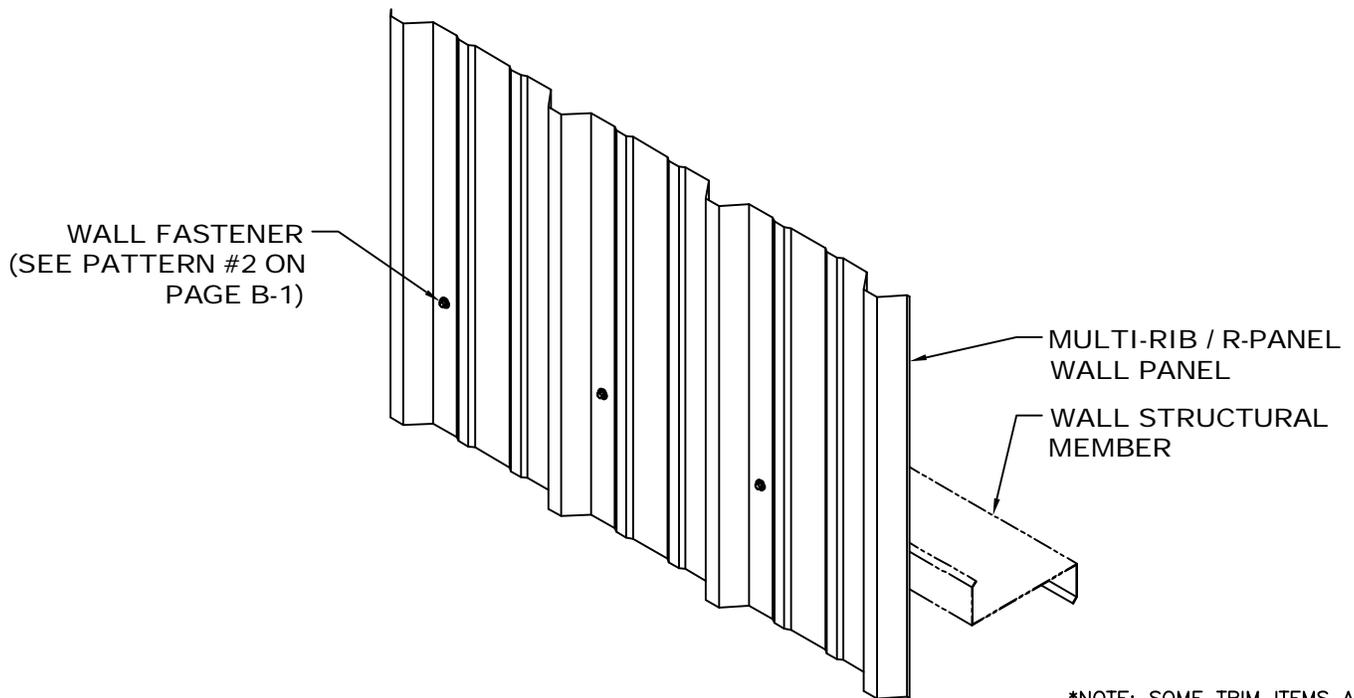


\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

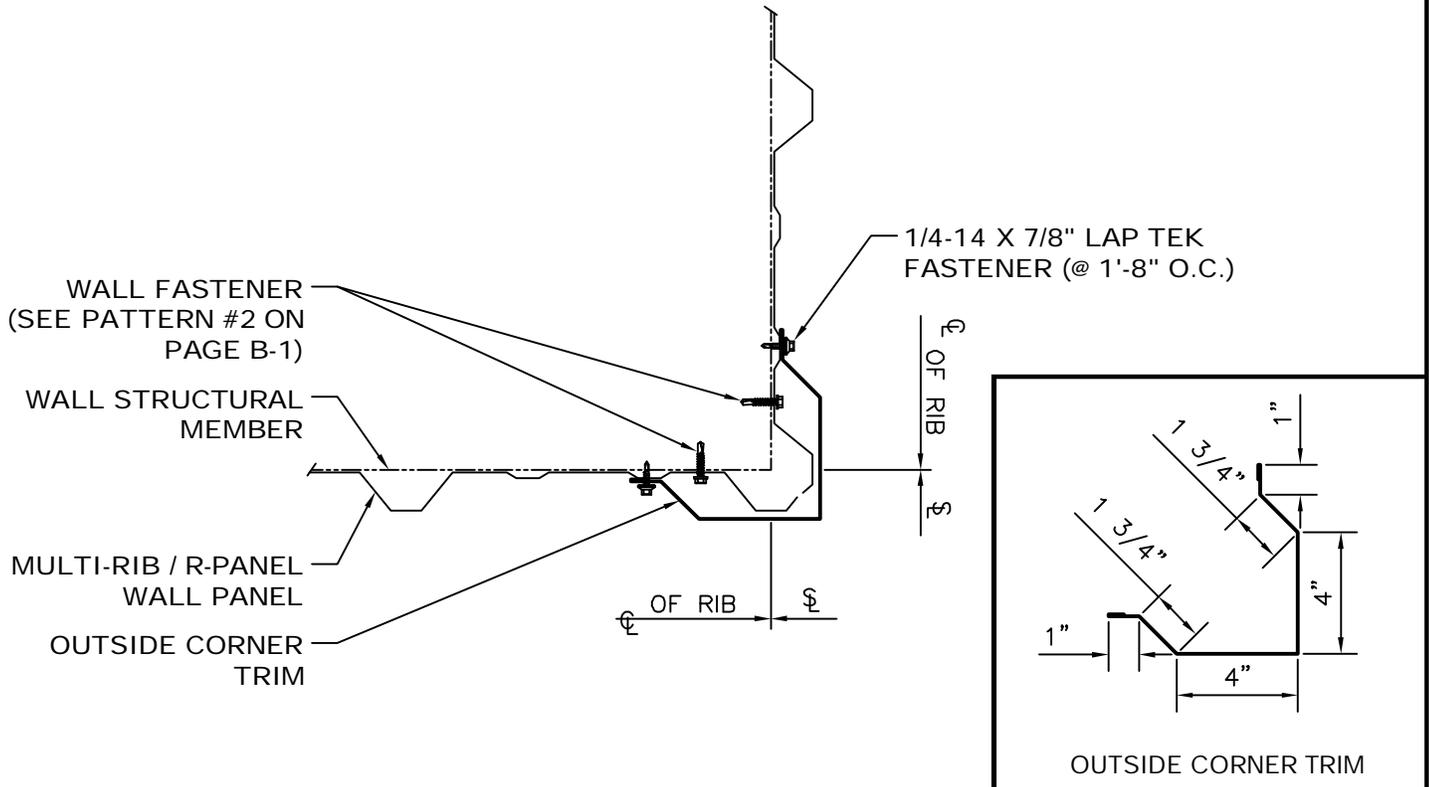
# MULTI-RIB / R-PANEL WALL PANEL TO GIRT DETAIL



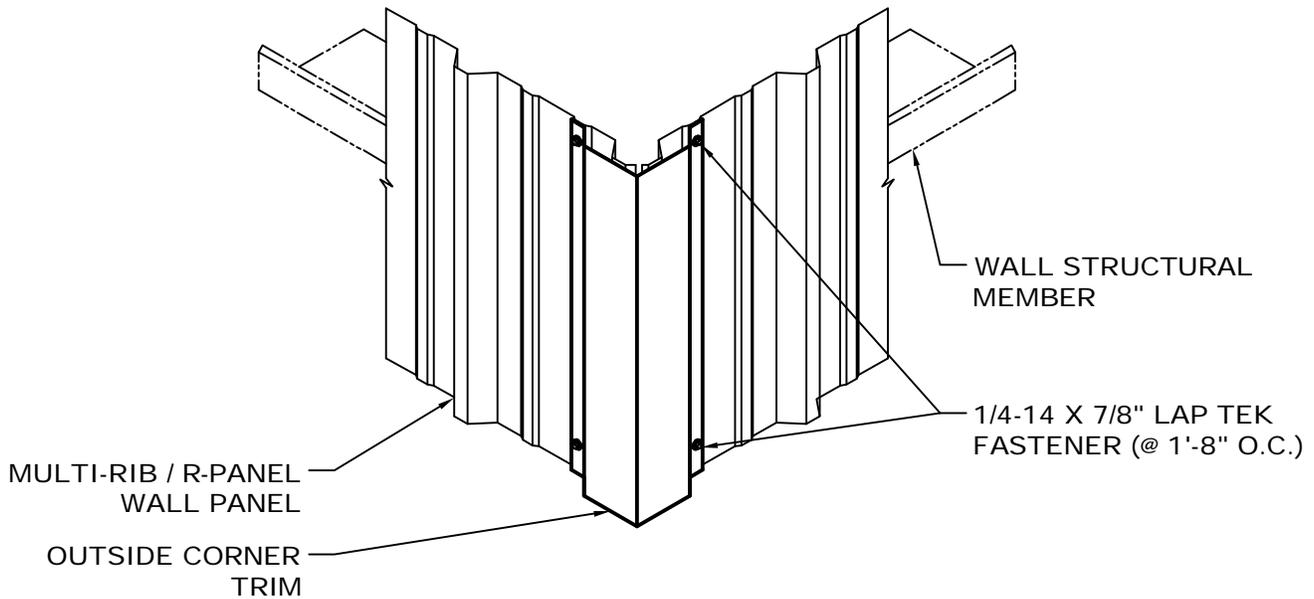
NOTES: 1. Attach Multi-Rib / R-Panel Wall panel to Wall Structural Member with Framing Fasteners using Fastener Pattern #2 as shown on page B-1.



\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

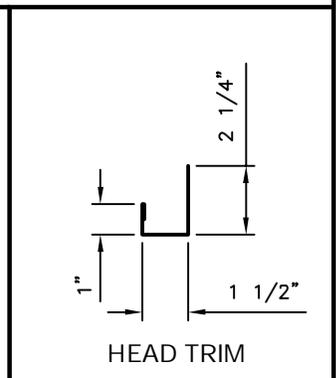
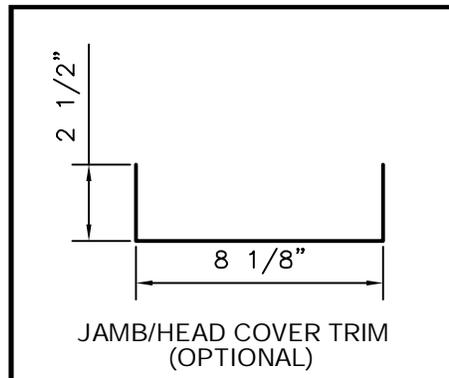
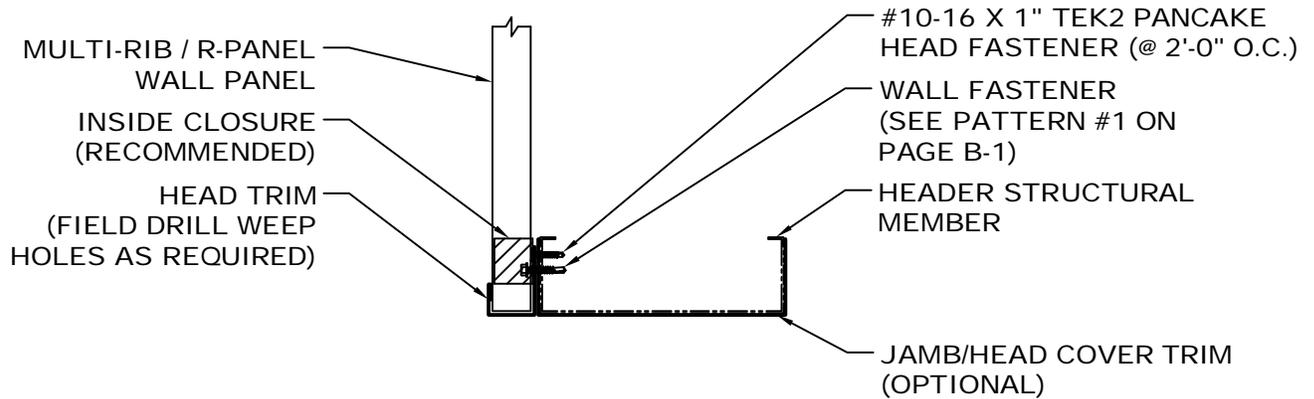


NOTES: 1. Attach Multi-Rib / R-Panel Wall panel to Wall Structural Member with Framing Fasteners using Fastener Pattern #2 as shown on page B-1.

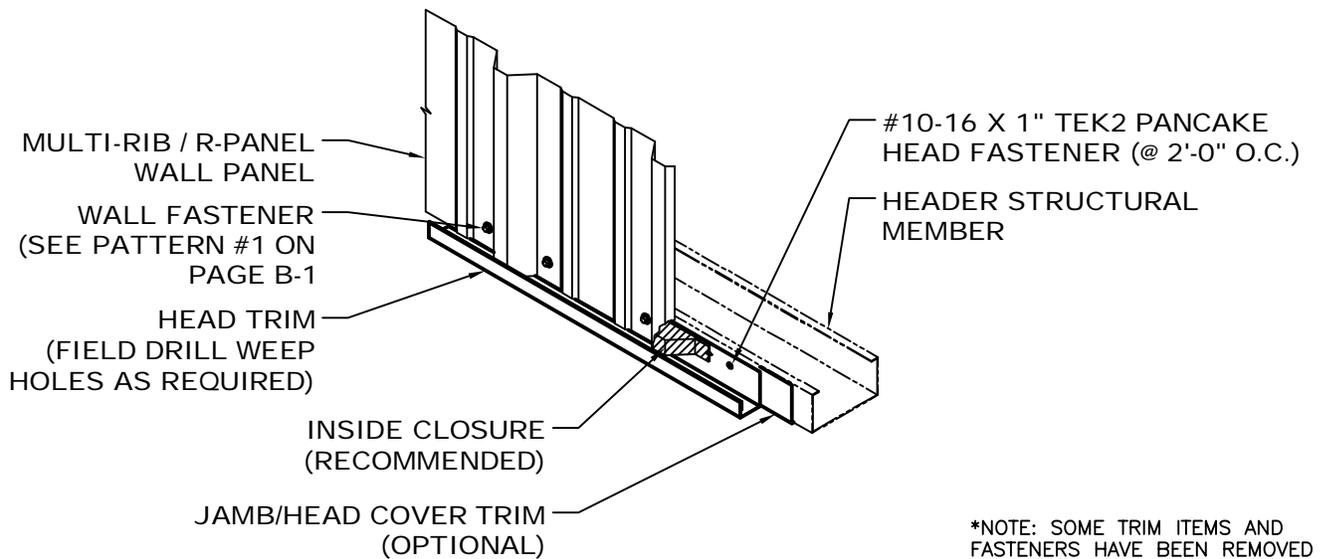


\*NOTE: SOME TRIM ITEMS AND  
FASTENERS HAVE BEEN REMOVED  
FOR CLARITY OF ISOMETRIC  
DETAIL.

# HEAD TRIM DETAIL

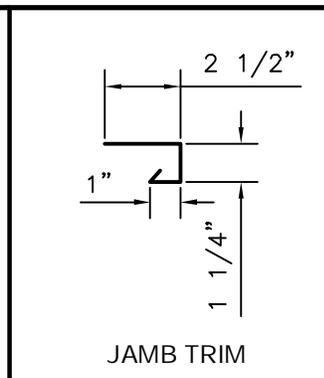
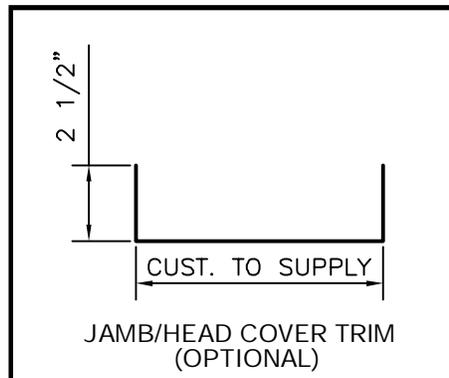
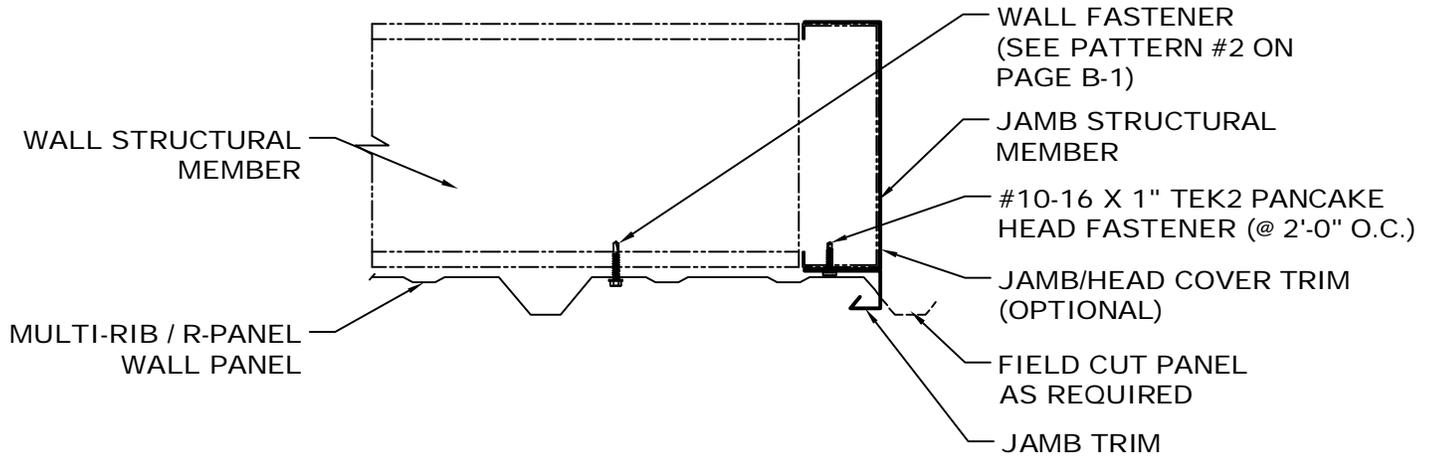


- NOTES: 1. Attach Head Trim to Header using #10-16 x 1" TEK2 Pancake Head Fasteners every 2'-0" O.C.  
 2. Set Inside Closure in position on Head Trim.  
 3. Install Multi-Rib / R-Panel to Header Structural Member with framing fasteners using Fastener Pattern #1 on page B-1.

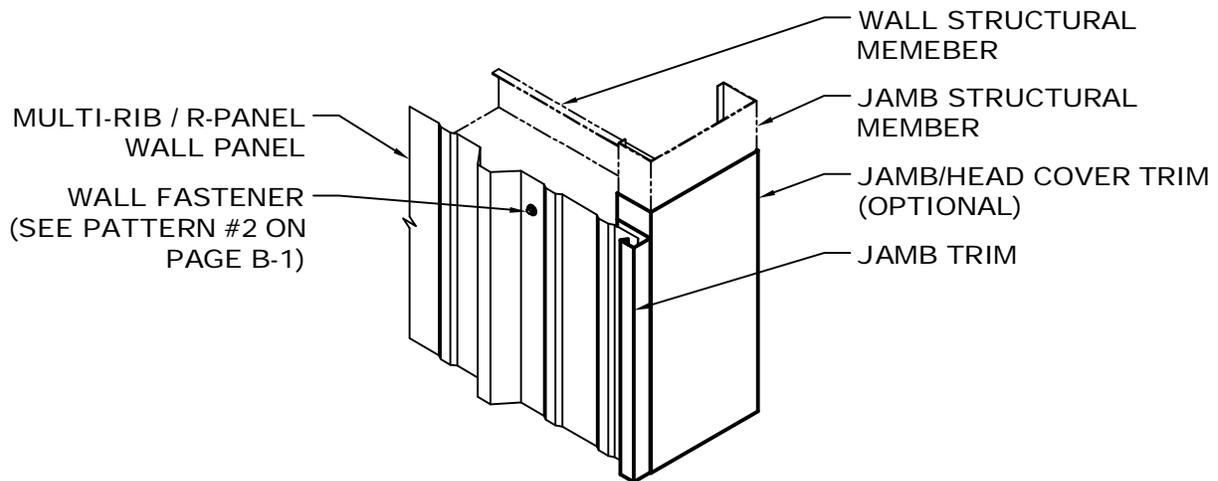


\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

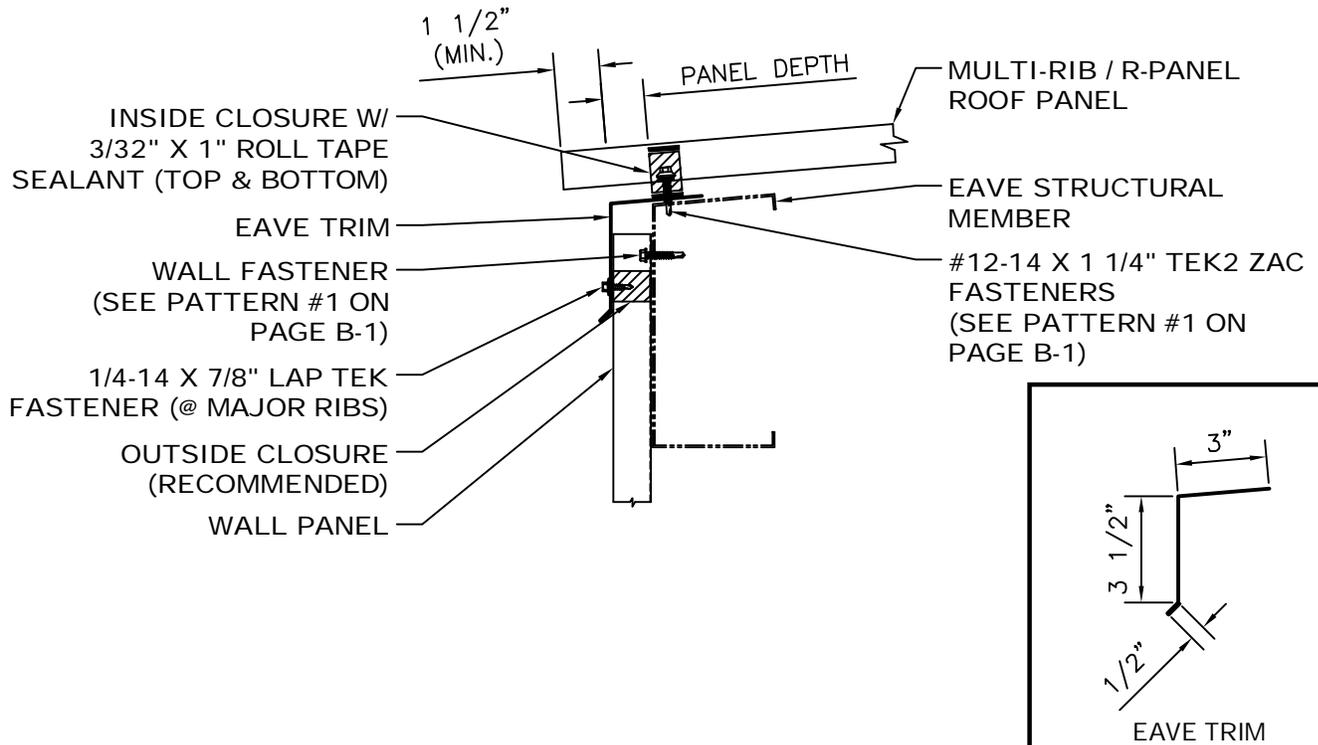
# JAMB TRIM DETAIL



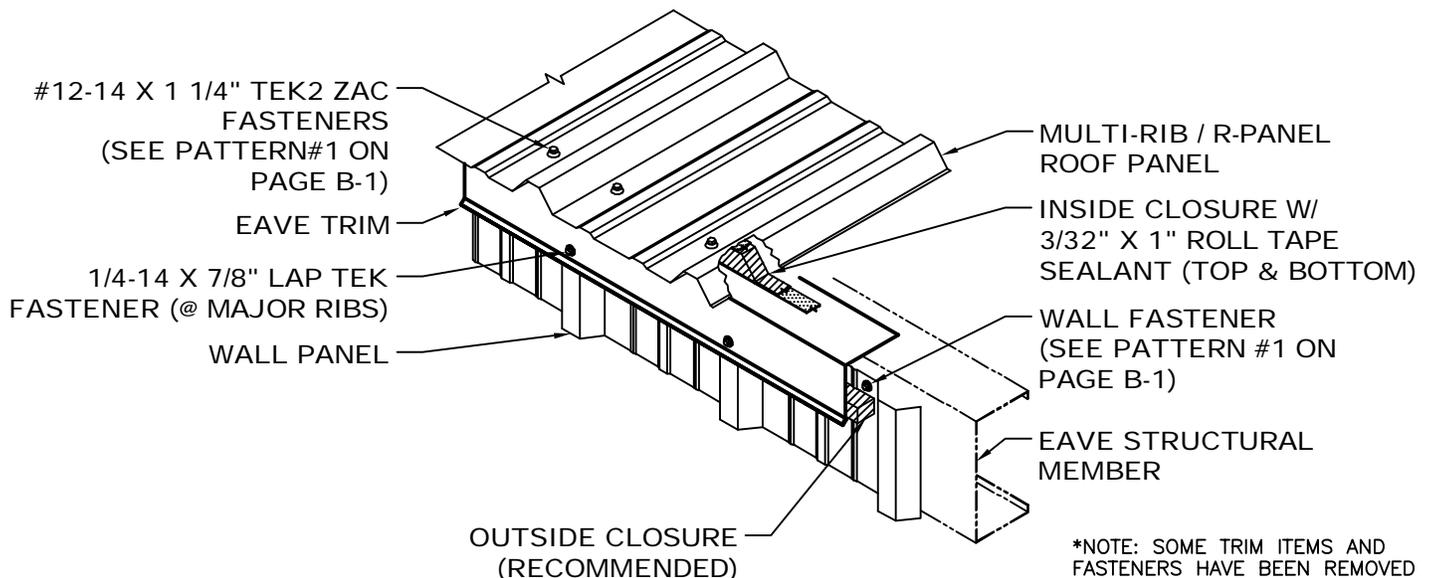
- NOTES: 1. Attach Jamb Trim to Jamb Structural Member using #10-16 x 1" TEK2 Pancake Head Fasteners every 2'-0" O.C.  
 2. Install Multi-Rib / R-Panel to Wall Structural Member with framing fasteners using Fastener Pattern # 2 on page B-1.



\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.



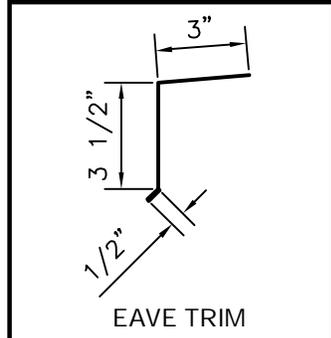
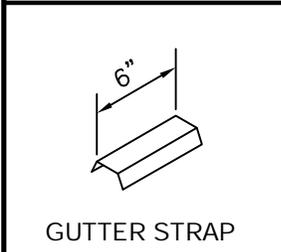
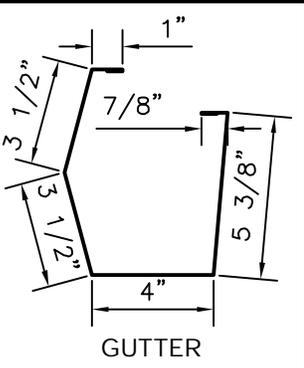
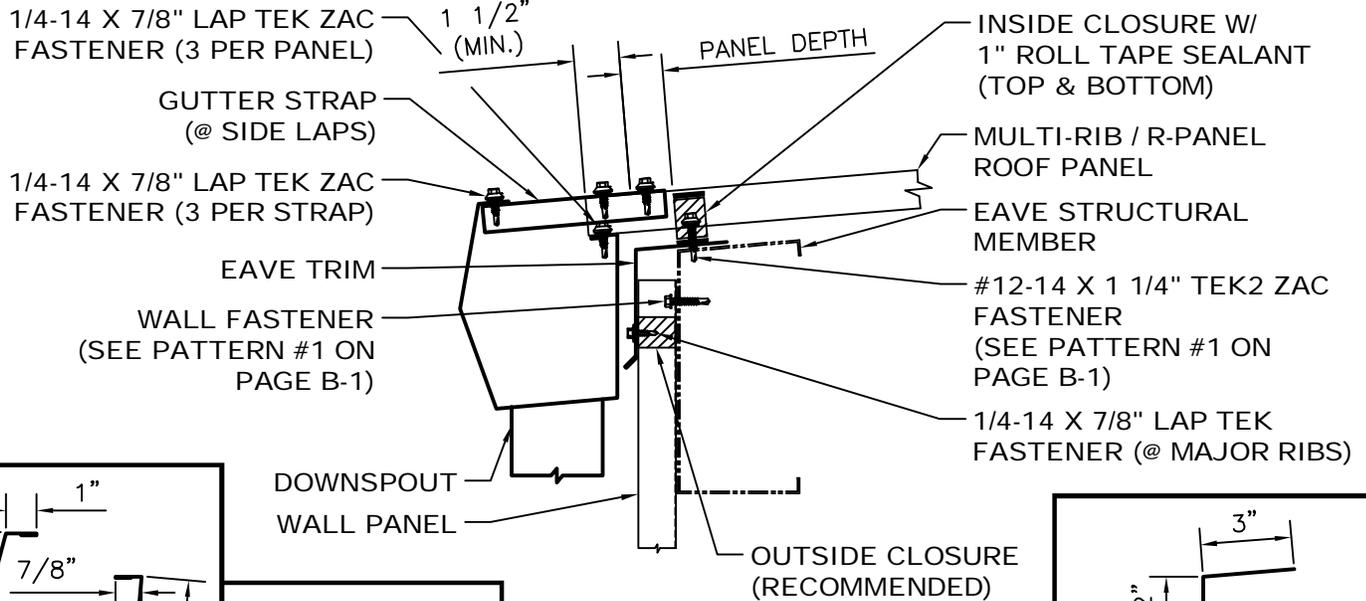
- NOTES: 1. Attach Wall Panel to Eave Structural Member with Framing Fasteners using Fastener Pattern #1 on page B-1.
2. Eave Trim to run from out of wall to out of wall.
3. Trim pieces lap 2". Apply 3/32" x 3/8" Butyl Tape Sealant in trim laps and Pop Rivet trims as shown on page C-18.
4. Attach Eave Trim to Wall Panel at major ribs with 1/4-14 x 7/8" Lap Tek Fasteners.
5. Apply continuous run of 1" Butyl Tape Sealant on top of Eave Trim.
6. Set Closures in tape and apply another continuous run of 1" Butyl Tape Sealant on top of closures.
7. Attach Multi-Rib / R-Panel Roof Panels in place with #12-14 x 1 1/4" Tek2 ZAC Fasteners. See fastener pattern on page B-1.



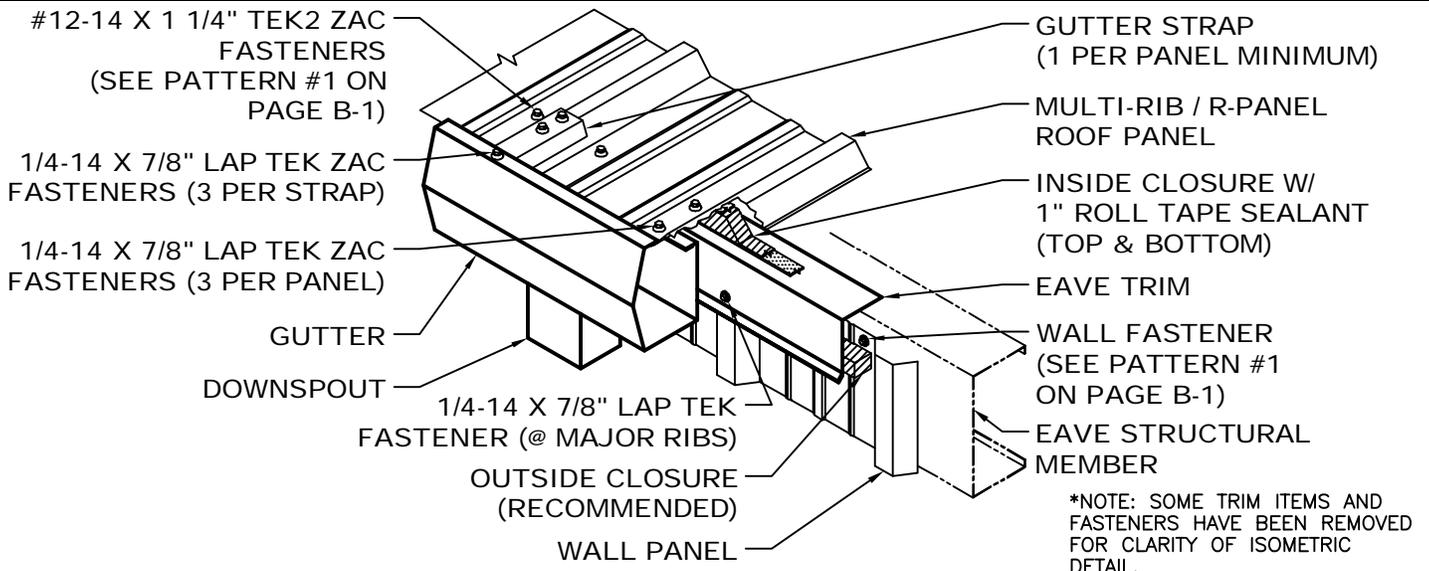
\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

**MULTI-RIB /  
R-PANEL**

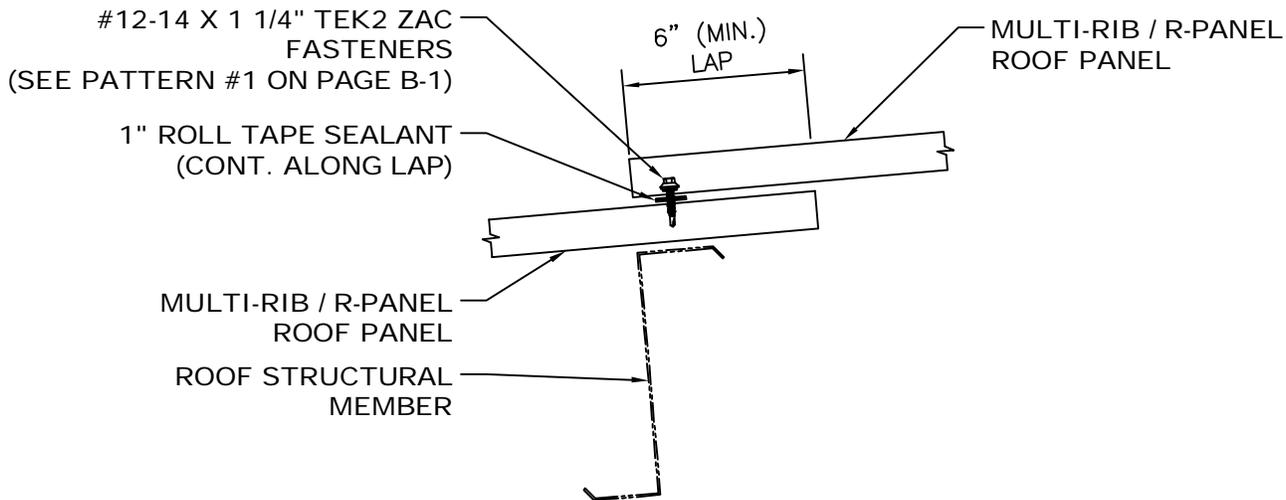
**EAVE w/ GUTTER DETAIL**



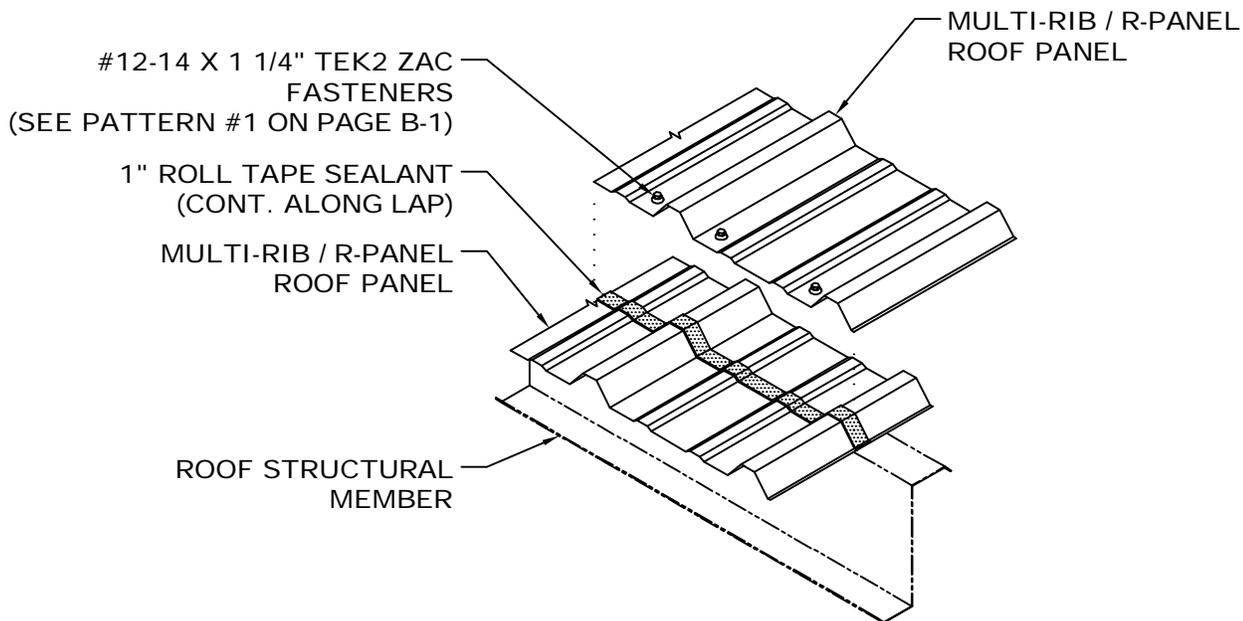
- NOTES: 1. Attach Wall Panel to Eave Structural Member with Framing Fasteners using Fastener Pattern #1 shown on page B-1.
2. Eave Trim and Gutter to run from out of wall to out of wall.
3. Trim pieces lap 2". Apply 3/32" x 3/8" Butyl Tape or Butyl Tube Sealant at trim laps and Pop Rivet trims as shown on page C-18.
4. Attach Eave Trim to wall panels at major ribs with 1/4-14 x 7/8" Lap Tek fasteners.
5. Apply continuous run of 1" Roll Tape Sealant on top of Eave Trim.
6. Set Inside Closures in tape and apply another continuous run of 1" Roll Tape Sealant on top of closures.
7. Attach Multi-Rib / R-Panel Roof Panels with #12-14 x 1 1/4" Tek2 ZAC Fasteners. See Fastener Pattern on page B-1.
8. Attach Gutter to roof panel with (1) 1/4-14 x 7/8" Lap Tek ZAC Fasteners. (3 per panel) Attach Gutter Straps to panel ribs with (2) 1/4-14 x 7/8" Lap Tek ZAC Fastener. Then attach Gutter to Gutter Strap with (1) 1/4-14 x 7/8" Lap Tek ZAC Fasteners.



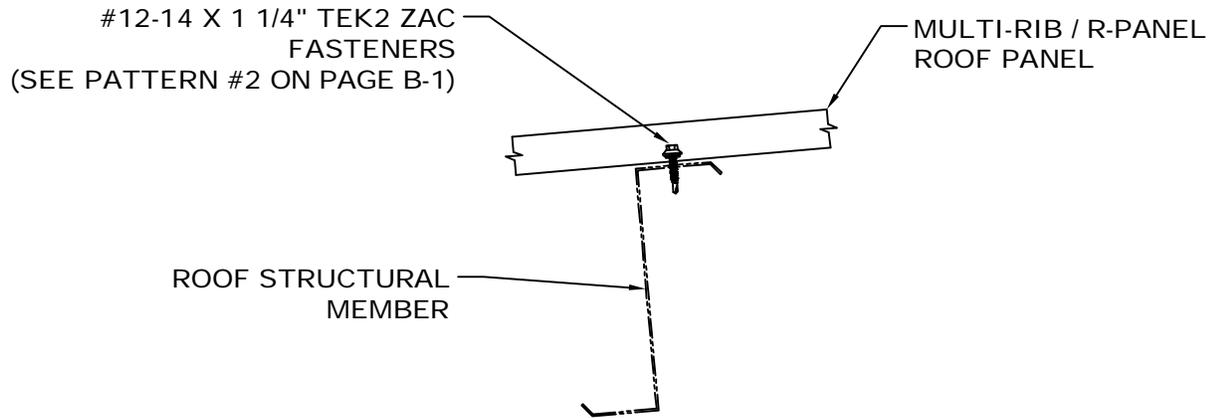
\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.



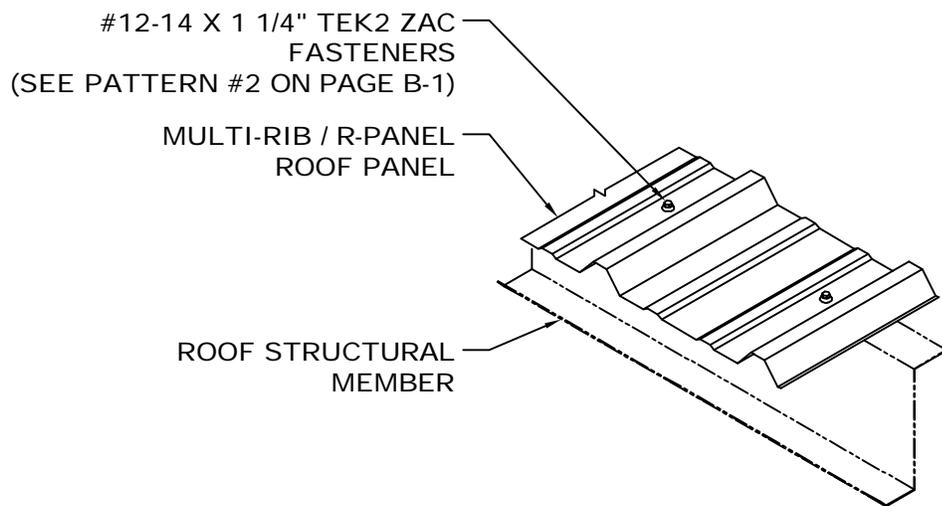
- NOTES: 1. Extend lower Multi-Rib / R-Panel Roof Panel 6" past web of Roof Structural Member.  
2. Apply continuous run of 1" Roll Tape Sealant on top of lower Multi-Rib / R-Panel panel 5 3/4" down from end of panel.  
3. Install upper Multi-Rib / R-Panel panel and fasten with #12-14 x 1 1/4" Tek2 ZAC Fasteners. See Fastener Pattern #1 on page B-1.



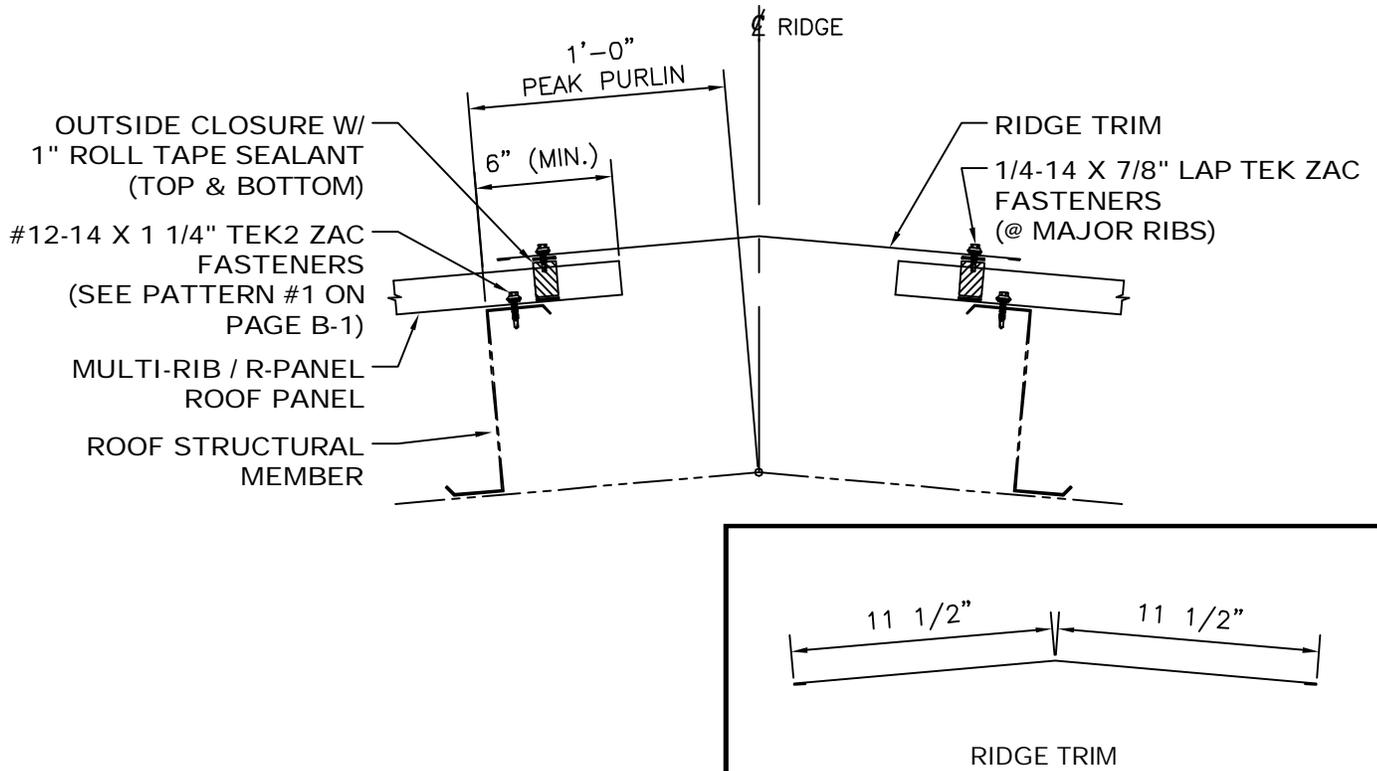
\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.



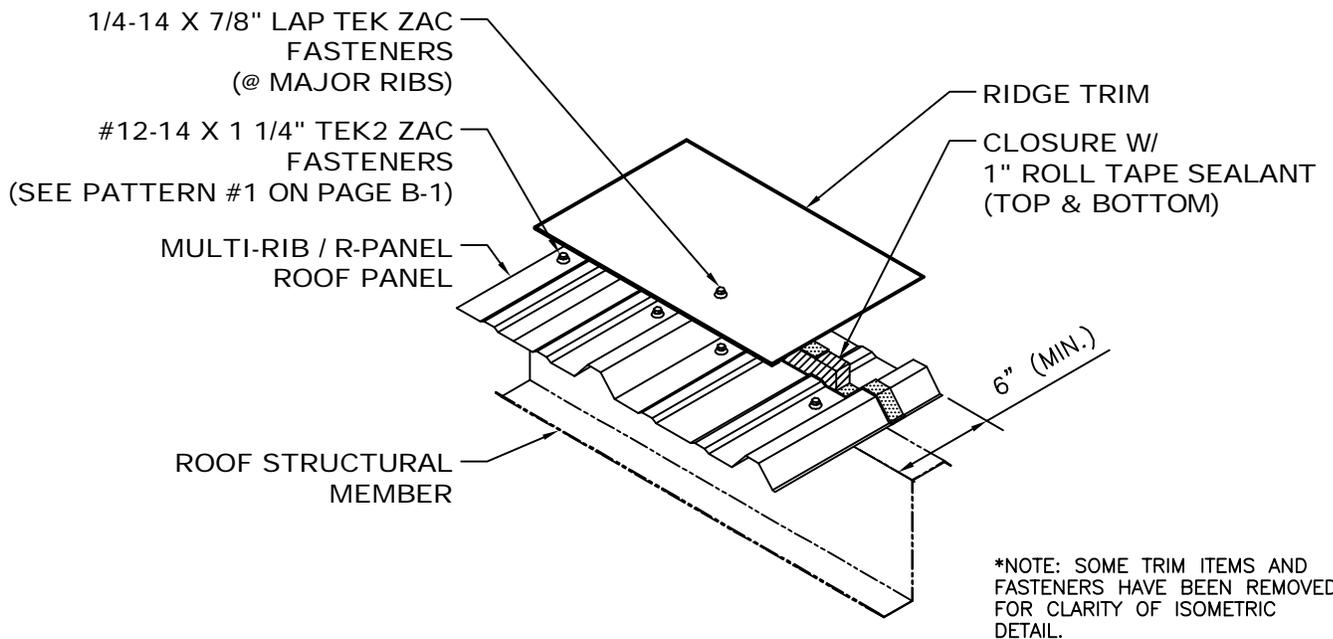
NOTES: 1. Attach Multi-Rib / R-Panel Roof Panels with #12-14 x 1 1/4" Tek2 ZAC Fasteners. See Fastener Pattern #2 on page B-1.



\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

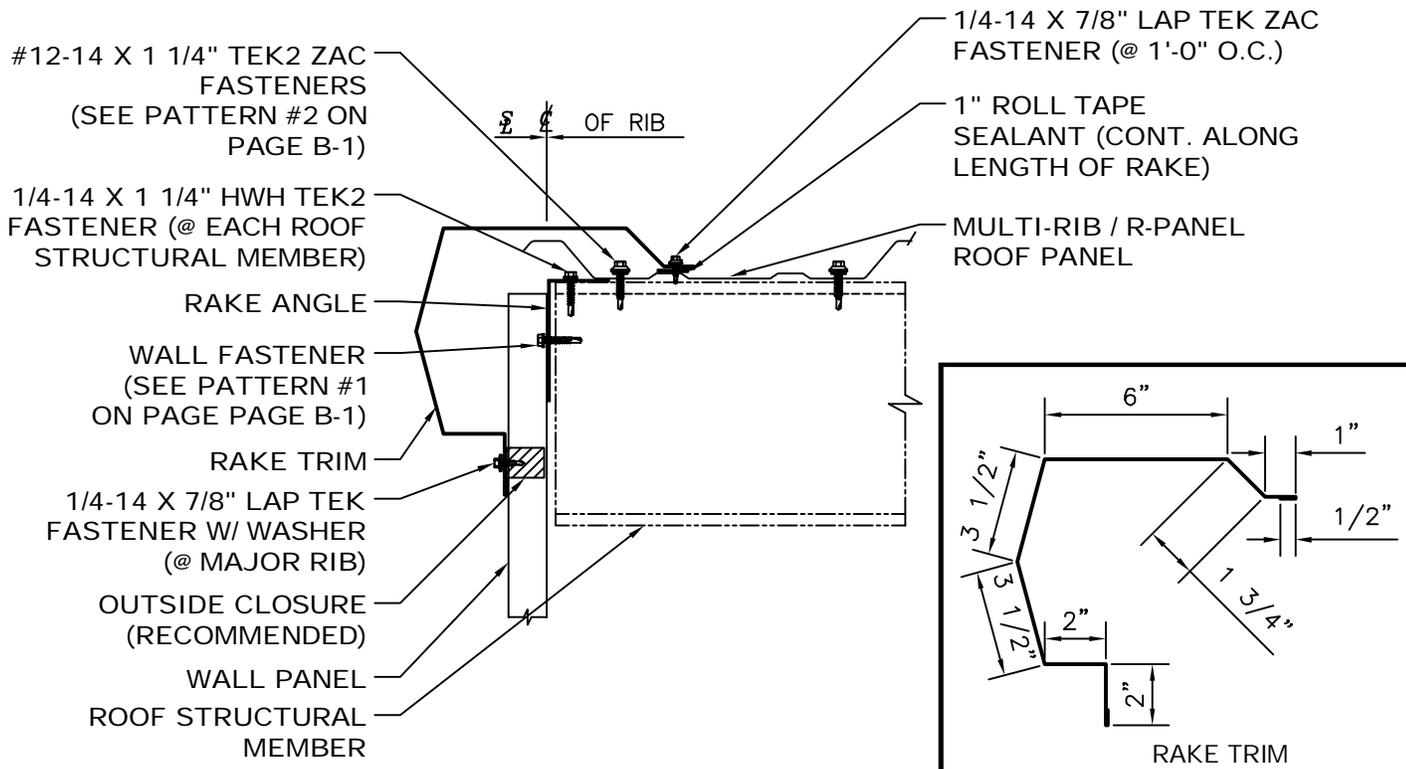


- NOTES: 1. Attach Multi-Rib / R-Panel Roof Panels with #12-14 x 1 1/4" Tek2 ZAC Fasteners. See Fastener Pattern #1 on page B-1.
2. Install a continuous line of 1" Butyl Tape Sealant above fasteners. Seat Outside Closures in tape sealant. Install another continuous line of 1" Tape Sealant on top of closures.
3. Attach Ridge Trim to roof panels with 1/4-14 x 7/8" Lap Tek ZAC Fasteners at major ribs. Make sure fastener penetrates sealant.
4. Trim pieces lap 2". Apply 3/32" x 3/8" Butyl Tape or Butyl Tube Sealant at trim laps and secure trim joint with 1/4-14 x 7/8" Lap Tek ZAC Fasteners at 4" O.C.

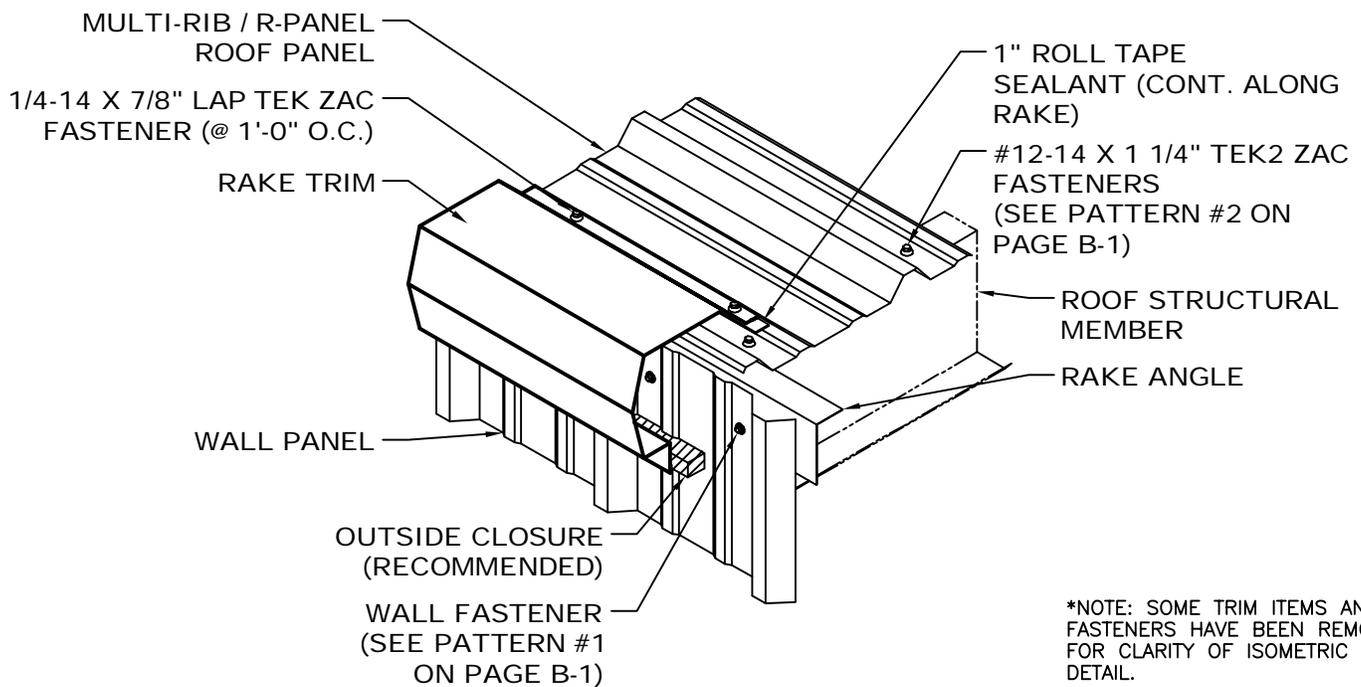


**MULTI-RIB /  
R-PANEL**

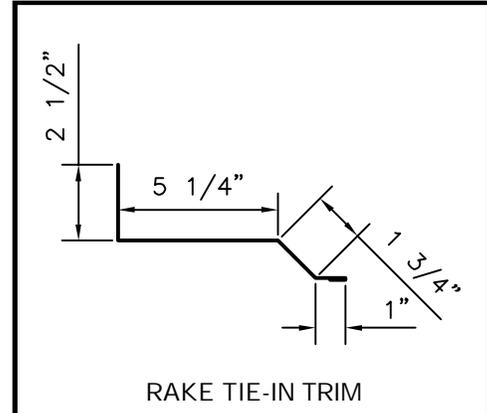
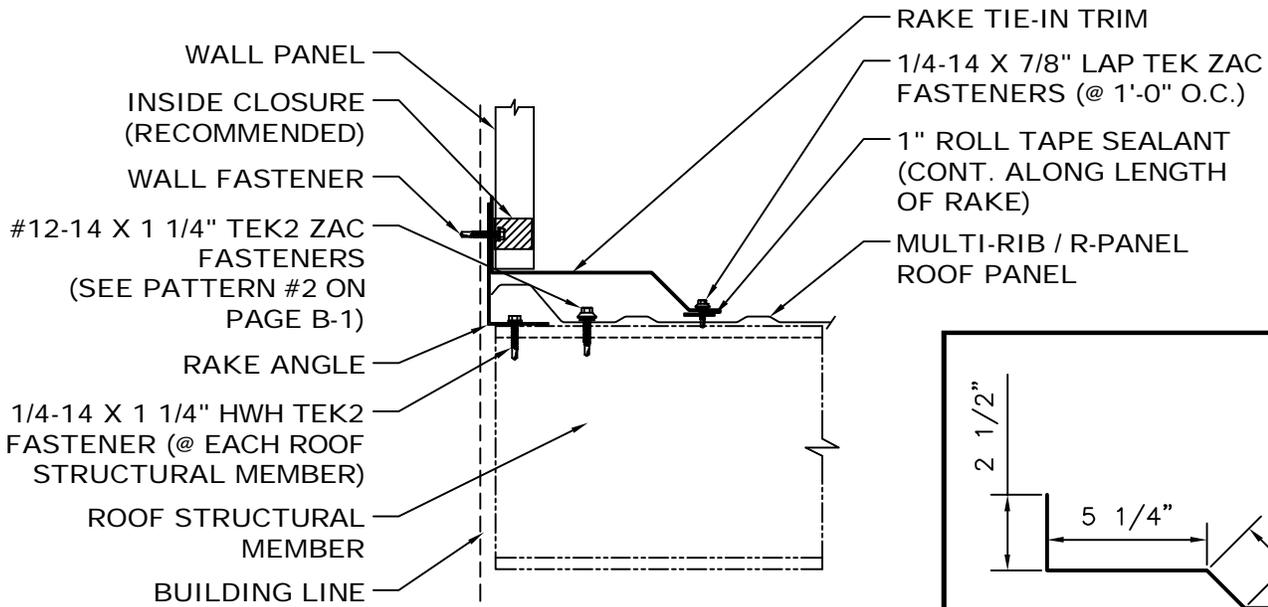
**RAKE DETAIL**



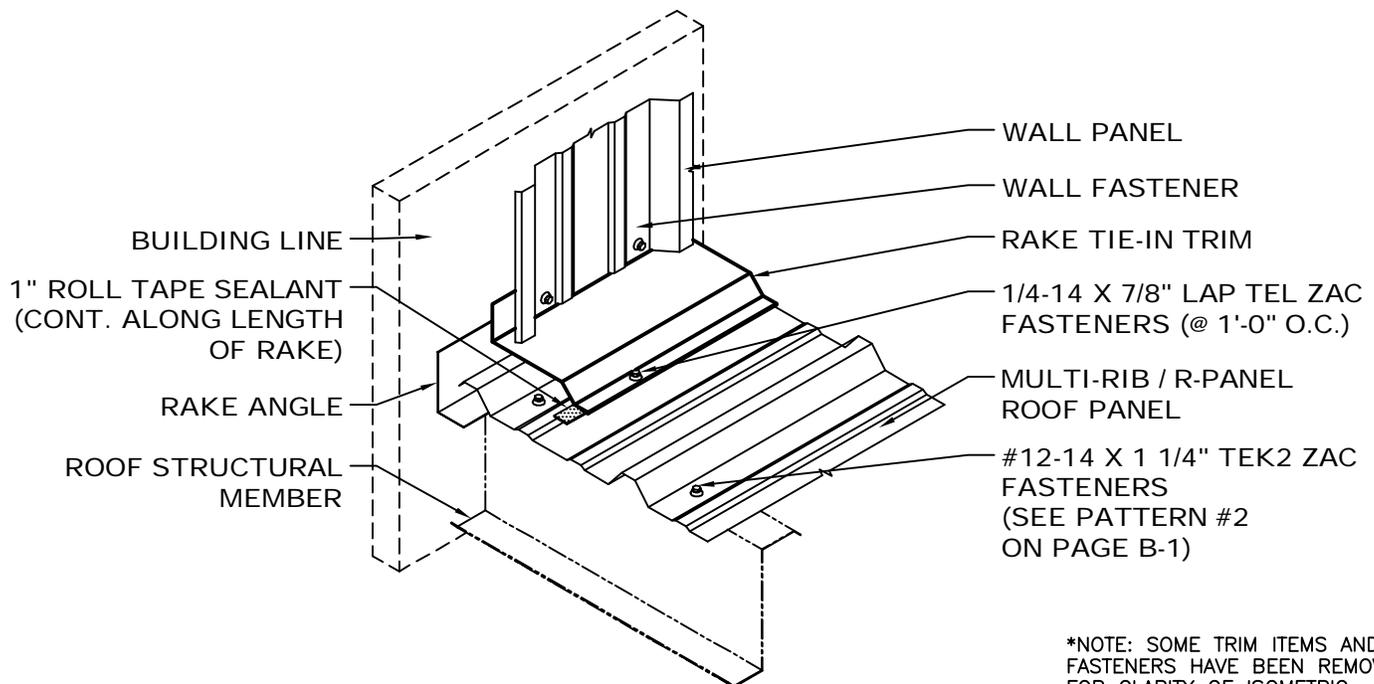
- NOTES: 1. Attach Wall Panel to Rake Angle with Framing Fasteners using Fastener Pattern #1 on page B-1.  
 2. Attach Multi-Rib / R-Panel Roof Panels in place with #12-14 x 1 1/4" Tek2 ZAC Fasteners. See Fastener Pattern #2 on page B-1.  
 3. Install a continuous line of 1" Butyl Tape Sealant where Rake Trim rest on roof panel.  
 4. Attach Rake Trim to roof panels with 1/4-14 x 7/8" Lap Tek ZAC Fasteners at 1'-0" O.C. Make sure fastener penetrates sealant.  
 5. Attach Rake Trim to Wall Panels with 1/4-14 x 7/8" Lap Tek Fasteners with Washer at major ribs.  
 6. Trim pieces lap 2". Apply 3/32" x 3/8" Butyl Tape or Butyl Tube Sealant at trim laps and secure trim joint with 1/4-14 x 7/8" Lap Tek ZAC Fasteners at 4" O.C.



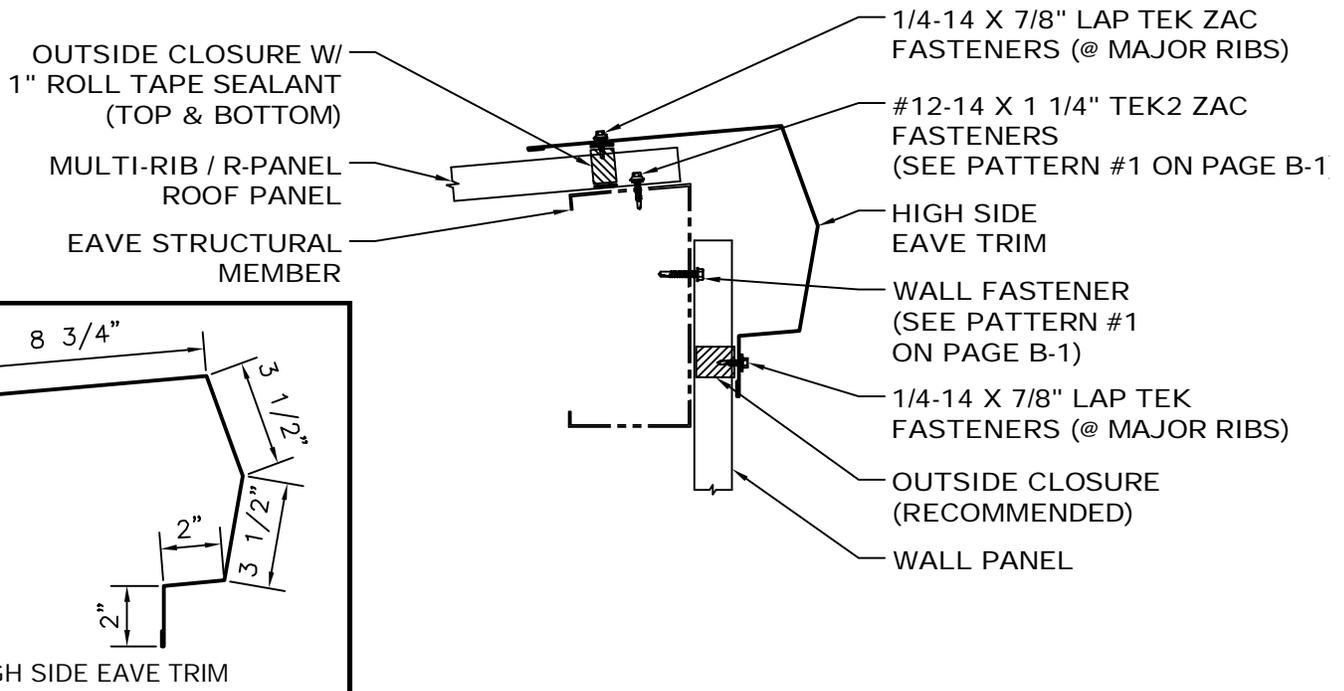
\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.



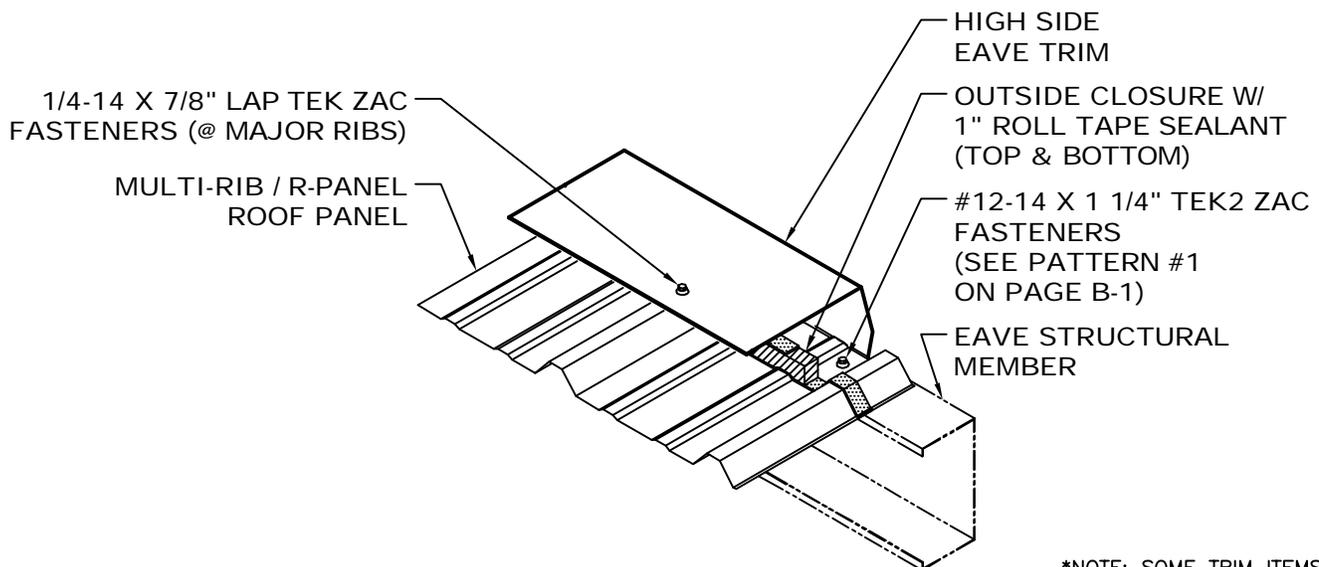
- NOTES: 1. Attach Multi-Rib / R-Panel Roof Panels with #12-14 x 1 1/4" Tek2 ZAC Fasteners. See Fastener Pattern #2 on page B-1.
2. Install a continuous line of 1" Butyl Tape Sealant where Rake Tie-In Trim rest on roof panel.
3. Attach Rake Trim to roof panels with 1/4-14 x 7/8" Lap Tek ZAC Fasteners at 1'-0" O.C. Make sure fastener penetrates sealant.
4. Trim pieces lap 2". Apply 3/32" x 3/8" Butyl Tape or Butyl Tube Sealant at trim laps and secure trim joint with 1/4-14 x 7/8" Lap Tek ZAC Fasteners at 4" O.C.



\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.



- NOTES: 1. Attach Wall Panel to Eave Structural Member with Framing Fasteners using Fastener Pattern #1 on page B-1.
2. Attach Multi-Rib / R-Panel Roof Panels with #12-14 x 1 1/4" Tek2 ZAC Fasteners. See Fastener Pattern #1 on page B-1.
3. Install a continuous line of 1" Butyl Tape Sealant below fasteners. Seat Outside Closures in tape sealant. Install another continuous line of 1" Tape Sealant on top of closures.
4. Attach High Side Eave Trim to roof panels with 1/4-14 x 7/8" Lap Tek ZAC Fasteners at major ribs. Make sure fastener penetrates sealant.
5. Trim pieces lap 2". Apply 3/32" x 3/8" Butyl Tape or Butyl Tube Sealant at trim laps and secure trim joint with 1/4-14 x 7/8" Lap Tek ZAC Fasteners at 4" O.C.



\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

1/4-14 X 7/8" LAP TEK ZAC  
FASTENER (@ MAJOR RIBS)

HIGH SIDE TIE-IN TRIM

OUTSIDE CLOSURE W/  
1" ROLL TAPE SEALANT  
(TOP & BOTTOM)

MULTI-RIB / R-PANEL  
ROOF PANEL

ROOF STRUCTURAL  
MEMBER

WALL PANEL

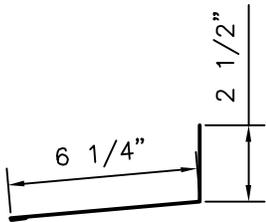
WALL FASTENER

WALL STRUCTURAL  
MEMBER

INSIDE CLOSURE  
(RECOMMENDED)

#12-14 X 1 1/4" TEK2 ZAC  
FASTENER

(SEE PATTERN #1 ON PAGE B-1)



HIGH SIDE TIE-IN TRIM

- NOTES: 1. Attach Multi-Rib / R-Panel Roof Panels with #12-14 x 1 1/4" Tek2 ZAC Fasteners. See Fastener Pattern #1 on page B-1.
2. Install a continuous line of 1" Butyl Tape Sealant. Seat Outside Closures in tape sealant. Install another continuous line of 1" Tape Sealant on top of closures.
3. Attach High Side Tie-In Trim to roof panels with 1/4-14 x 7/8" Lap Tek Fasteners at major ribs. Make sure fastener penetrates sealant.
4. Trim pieces lap 2". Apply 3/32" x 3/8" Butyl Tape or Butyl Tube Sealant at trim laps and secure trim joint with 1/4-14 x 7/8" Lap Tek Fasteners at 4" O.C.

WALL PANEL  
WALL FASTENER  
1/4-14 X 7/8" LAP TEK ZAC  
FASTENER (@ MAJOR RIBS)

MULTI-RIB / R-PANEL  
ROOF PANEL

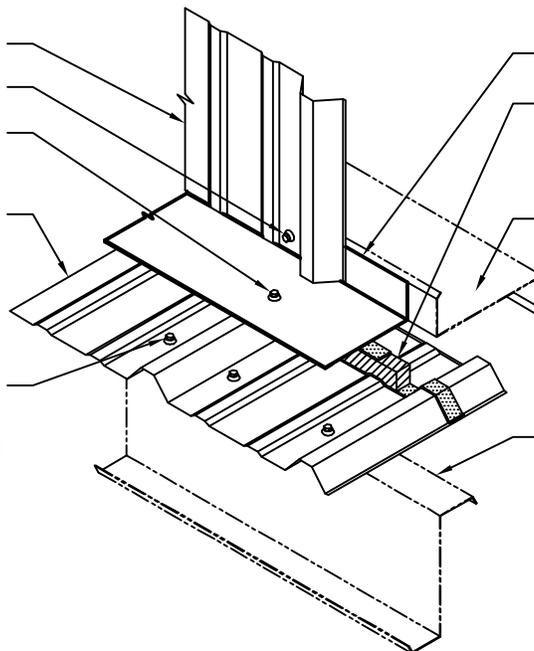
#12-14 X 1 1/4" TEK2 ZAC  
FASTENER W/ WASHER  
(SEE PATTERN #1 ON  
PAGE B-1)

HIGH SIDE TIE-IN TRIM

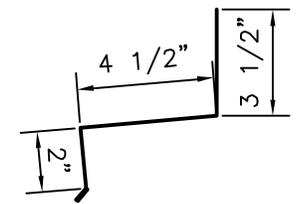
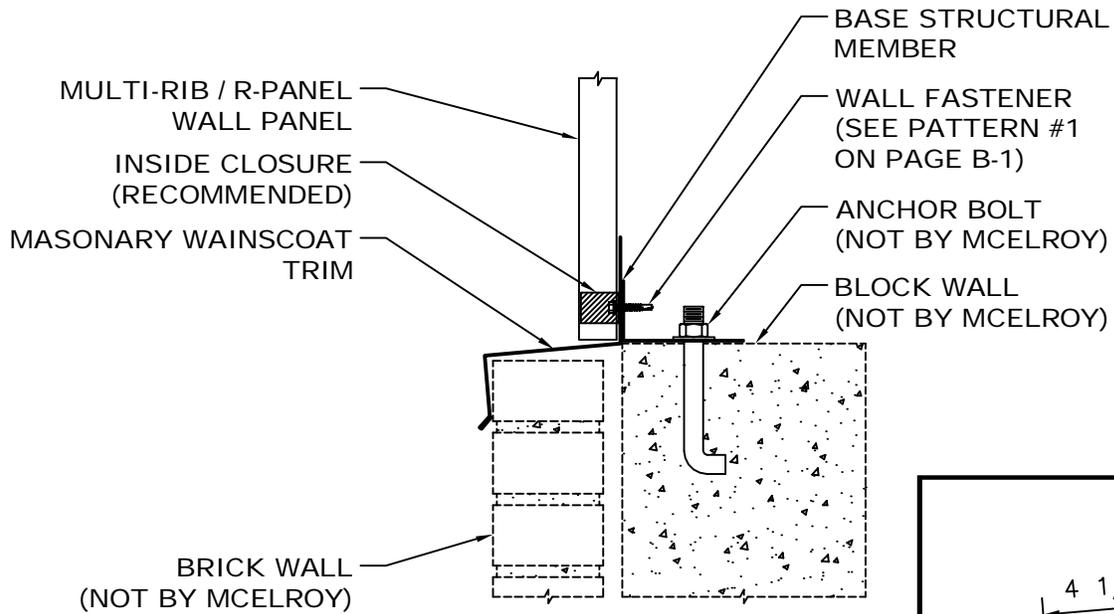
OUTSIDE CLOSURE W/  
1" ROLL TAPE SEALANT  
(TOP & BOTTOM)

WALL STRUCTURAL  
MEMBER

EAVE STRUCTURAL  
MEMBER

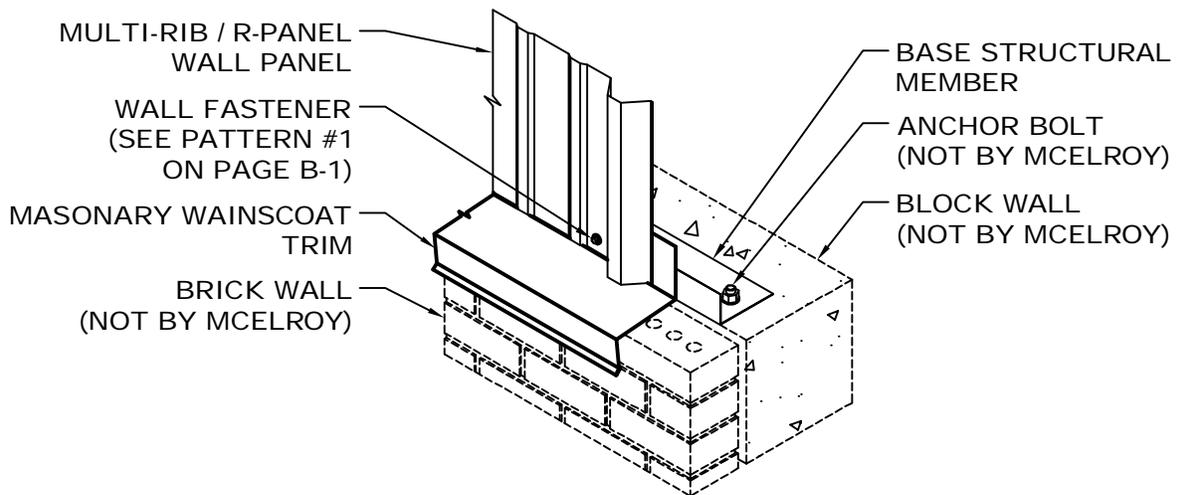


\*NOTE: SOME TRIM ITEMS AND  
FASTENERS HAVE BEEN REMOVED  
FOR CLARITY OF ISOMETRIC  
DETAIL.

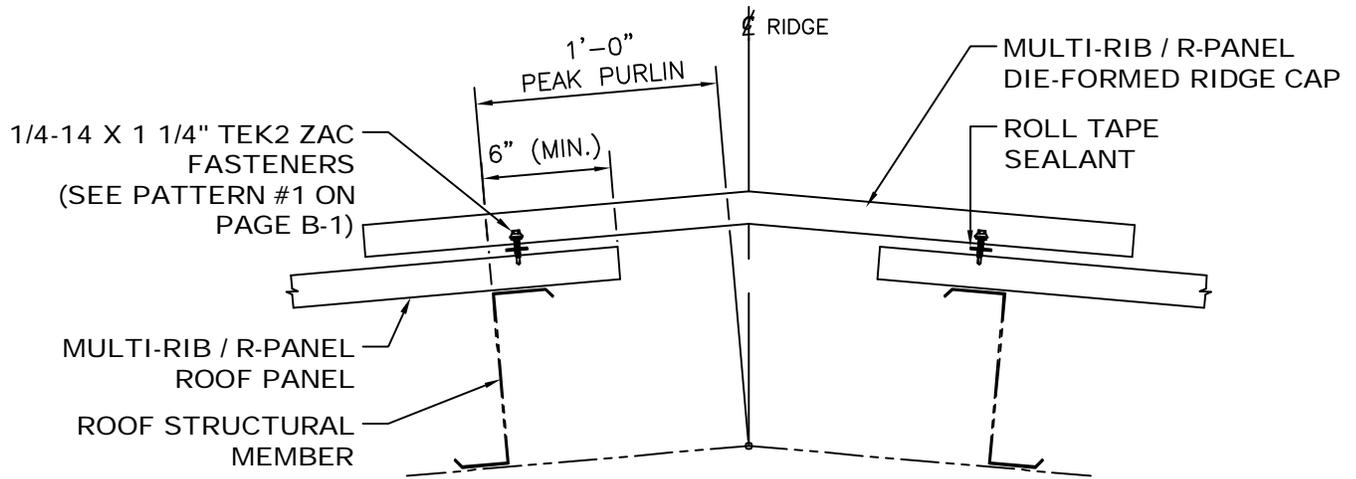


MASONRY WAINSCOAT TRIM

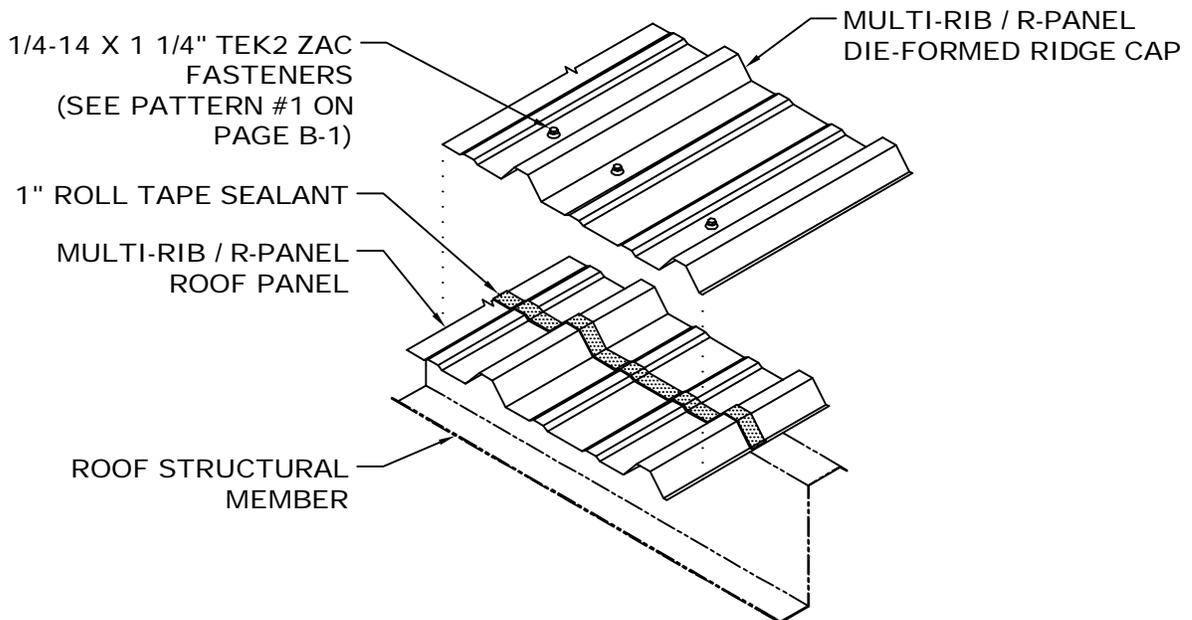
- NOTES: 1. Attach Masonry Waincoat Trim to Base Structural Member with Temporary Framing Fasteners.  
 2. Set Inside Closure in place.  
 3. Attach Multi-Rib / R-Panel Wall Panels with Framing Fasteners. See Fastener Pattern #1 on page B-1.



\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

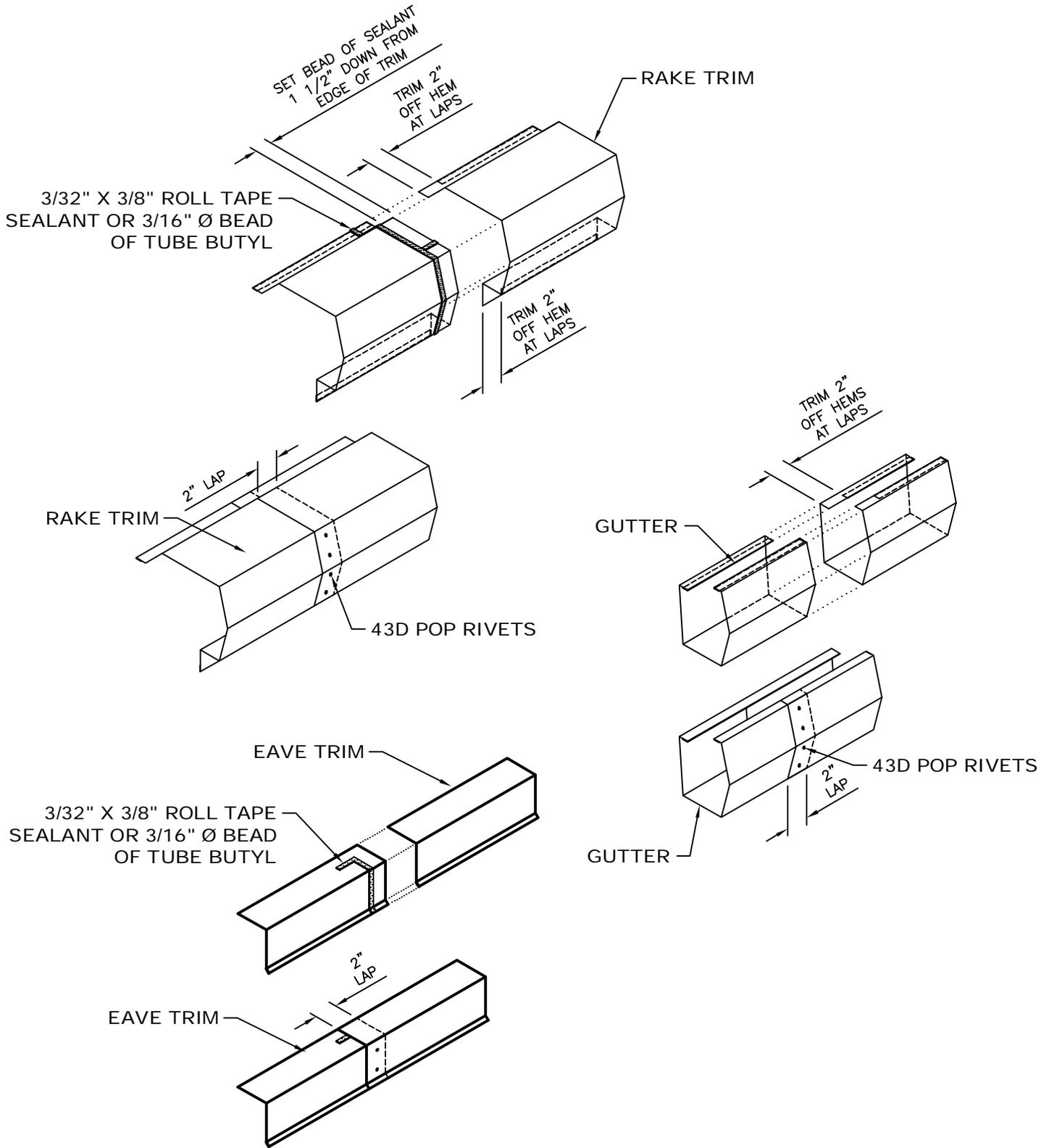


- NOTES: 1. Install a continuous line of 1" Butyl Tape Sealant along Ridge.  
2. Attach Multi-Rib / R-Panel Die-Formed Ridge Cap using 1/4-14 x 1 1/4" Tek2 ZAC Fasteners. See Fastener Pattern #1 on page B-1. (Make sure fasteners penetrate Butyl Tape Sealant.)



\*NOTE: SOME TRIM ITEMS AND FASTENERS HAVE BEEN REMOVED FOR CLARITY OF ISOMETRIC DETAIL.

# TYPICAL TRIM LAP DETAIL



NOTE: 1. Apply 3/32" x 3/8" Roll Tape Sealant or a 3/16" Ø bead of Tube Butyl 1 1/2" back from the edge of the trim. Also, apply a piece of tape sealant or bead of Tube Butyl as a Pigtail to completely seal joint.  
2. Notch the hems on the upper trim piece 2" so that the trim will fit flat in the lap joint.  
3. Secure trim laps with Pop Rivets as shown above.



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