PRODUCT DATA

**Pan Conditions:**
- **Flat Pan**
- **Striated**

**Plank and Pencil Ribs**
- **Minor Ribs**
  - 138T Seam Height: 1 3/8" (Oil canning is inherent in all metal panels and is not cause for panel rejection.)
  - 238T Seam Height: 2 3/8"

**Curving Capabilities**
- 138T Minimum Radius 9'
- 238T Minimum Radius 24'
  - For both 138T and 238T, a curving machine will be delivered to the jobsite and operated by a McElroy Curving Technician.

**Details:**
- **Standard Substrates:**
  - 24 Gauge Galvalume
  - Minimum Slope: 138T; 1/2:12
  - 238T; 1/3:12
- **Optional Substrates:**
  - 22 Gauge Galvalume
  - .040 Aluminum and Copper
- **Optimal Widths:**
  - 138T: 12", 16", 18"
  - 238T: 16", 18", 24"

**Roofing Substrates:**
- 138T; Solid Deck
- 238T; Solid Deck or Open Framing

**Standard Coating:**
- Kynar 500® (PVDF)

**Testing Information:**
- 138T Symmetrical Panel:
  - Uplift: UL 540, UL 1897, ASTM E1592
  - Static Water: FM 4471 Appendix G, ASTM E2140
  - Air & Water Infiltration: ASTM E1640
  - Impact Resistance: UL Class 4, FM Class L-320
  - Fire Rating: UL Class A

- 238T Symmetrical Panel:
  - Uplift: FM 4471, UL 580, UL 1897, ASTM E1592
  - Static Water: FM 4471 Appendix G, ASTM E2140
  - Air & Water Infiltration: ASTM E1640, ASTM E2146
  - Impact Resistance: UL Class 4, FM Class L-320
  - Fire Rating: UL Class A

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MM120 07-18

138T and 238T
Ease of Installation
Unsurpassed Wind Uplift Resistance
Individual Panel Replaceability
Unlimited Thermal Movement
Watertight Seam Design
Can be Job-Site Formed for Long Lengths
No Lugs - Greater Weathertightness
Available Flat, Curved and Tapered
238T offers unsurpassed wind uplift resistance. When installed with standard clips, 238T offers very competitive uplift performance. For greater uplift resistance, the 238T Multi-Span clip offers nearly three times greater uplift resistance than standard clips. Often, to optimize performance, a combination of standard and Multi-Span clips are utilized on the same project. Multi-Span clips are used on corners and other strategic areas while standard clips are used in all other locations.

**Setting the New Standard . . . in Ease of Installation**

138T and 238T symmetrical standing seam systems offer many advantages over popular, asymmetrical panels, such as vertical leg systems, which feature male and female seams that interlock to form the roofing system. Asymmetrical panels are directional, and are typically installed from left to right.

Symmetrical standing seam panels, like 138T and 238T, do not have male and female seams. Rather, a symmetrical system is comprised of panels with identical/matching left and right seams. Panels are then joined with a mechanically seamed cap. Panels are non-directional and can be installed left to right, right to left or even center to right and left.

In addition to installation benefits, symmetrical panels also offer easy individual panel removal and replacement for easy plenum access. Removed panels can be re-installed, which means only a new cap needs to be purchased and installed.

**Setting the New Standard . . . in Wind Uplift Resistance**

**Setting the New Standard . . . in Weatherright Design**

The design of 138T and 238T panels provides outstanding weathertightness. Two beads of butyl sealant are factory applied to the seam cap. When the cap is engaged to the metal panel, a watertight seam is created without any breaks or voids. This unique system design also allows for unlimited thermal movement, which lessens the risk of sealant breaks and/or voids.

**Setting the New Standard . . . in Fabrite Production**

Continuous panel runs from eave-to-ridge, without laps, is always preferable. McEvoy Metal’s on-site production vehicles can manufacture panels up to 200 feet long and reach eave heights up to 30 feet while accommodating slopes up to 5:12. Onsite panel production is always performed by trained McEvoy Metal roll former operators, which is your assurance of quality.

**Setting the New Standard . . . for Design Creativity**

Once seamed, 138T and 238T panels create a symmetrical “T”, which offers a unique and aesthetically pleasing appearance. 138T and 238T panels can also be curved and/or tapered to meet the growing demand for custom metal panels.

**Setting the New Standard . . . for Metal-Over-Metal Retrofit Applications**

With the 238T Retrofit Clip, retrofitting an existing metal roof can be accomplished quickly, and at a lower expense than common remove and replace strategies. The 238T Retrofit Clip sits between the ribs of the existing roof, eliminating the need for sub-framing and greatly reducing material and labor expense. As an added benefit, the existing roof remains in place which means limited disturbance to the building occupants. The end-result for building owners is a price point comparable to single-ply with a two to three times greater life-span. The tall clip also stands above the existing panel’s major ribs which allows space for insulation, providing building owners an opportunity to lower utility expenses.
Setting the New Standard

138T / 238T Symmetrical Panels

Setting the New Standard... in Ease of Installation

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Symmetrical standing seam panels, like 138T and 238T, do not have male and female seams. Rather, a symmetrical system is comprised of panels with identical/matching left and right seams. Panels are then joined with a mechanically seamed cap. Panels are non-directional and can be installed left to right, right to left or even center to right and left.

In addition to installation benefits, symmetrical panels also offer easy individual panel removal and replacement for easy plenum access. Removed panels can be re-installed, which means only a new cap needs to be purchased and installed.

Setting the New Standard... in Wind Uplift Resistance

238T offers unsurpassed wind uplift resistance. When installed with standard clips, 238T offers very competitive uplift performance. For greater uplift resistance, the 238T Multi-Span clip offers nearly three times greater uplift resistance than standard clips.

Often, to optimize performance, a combination of standard and Multi-Span clips are utilized on the same project. Multi-Span clips are used on corners and other strategic areas while standard clips are used in all other locations.

Setting the New Standard... in Weathertight Design

The design of 138T and 238T panels provides outstanding weathertightness. Two beads of butyl sealant are factory applied to the seam cap. When the cap is engaged to the metal panels, a watertight seam is created without any breaks or voids. This unique system design also allows for unlimited thermal movement, which lessens the risk of sealant breaks and/or voids.

Continuous panel runs from eave-to-ridge, without laps, is always preferable. McElroy Metal’s onsite production vehicles can manufacture panels up to 200 feet long and reach eave heights up to 30 feet while accommodating slopes up to 5:12. Onsite panel production is always performed by trained McElroy Metal roll former operators, which is your assurance of quality.

Setting the New Standard... for Design Creativity

Once seamed, 138T and 238T panels create a symmetrical "T", which offers a unique and aesthetically pleasing appearance. 138T and 238T panels can also be curved and/or tapered to meet the growing demand for custom metal panels.

Setting the New Standard... for Metal-Over-Metal Retrofit Applications

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PRODUCT DATA

**PAN CONDITIONS:**
- **FLAT PAN**
- **STRIATED**

**PLANK AND PENCIL RIBS**
- **MINOR RIBS**
  - 138T SEAM HEIGHT: 1 3/8"  
  - 238T SEAM HEIGHT: 2 3/8"

**CURVING CAPABILITIES**
- 138T Minimum Radius 9'
- 238T Minimum Radius 24'
- For both 138T and 238T, a curving machine will be delivered to the jobsite and operated by a McElroy Curving Technician.

**DETAILS:**
- **Standard Substrates:** 24 Gauge Galvalume
  - Minimum Slope: 138T: 2:12, 238T: 1:6, 1:12
  - **Optimal Widths:**
    - 138T: 18”, 16”, 18”
    - 238T: 20”, 16”, 24”

**Optional Substrates:**
- 22 Gauge Galvalume, .040 Aluminum, and Copper

**Roofing Substrates:**
- 138T: Solid Deck
- 238T: Solid Deck or Open Framing

**TESTING INFORMATION:**

**138T Symmetrical Panel:**
- Uplift: UL 540, UL 1957, ASTM E1592
  (Tested in accordance with ASTM and UL procedures)
- Impact Resistance: UL Class 4
- Fire Rating: UL Class A

**238T Symmetrical Panel:**
- Uplift: FM 4471, UL 580, UL 1957, ASTM E1592
- Static Water: FM 4471 Appendix G, ASTM E2140
- Air & Water Infiltration: ASTM E1680, ASTM E2146
- Impact Resistance: UL Class 4, FM Class L-51E
- Fire Rating: UL Class A

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