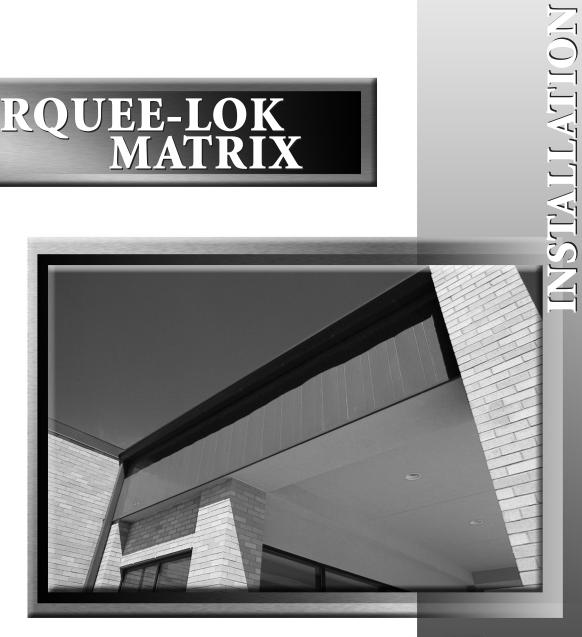
MARQUEE-LOK MATRIX



MARQUEE-LOK

MATRIX



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GENERAL NOTES

The details shown on the following pages are suggestions or guidelines on how to install Matrix and Marquee-Lok panels. The information shown is accurate and the installation details shown are proven methods of construction, but it is not intended to cover all instances, building requirements, designs or codes. The details may require changes or revisions due to individual project conditions. The installer should follow these recommended details using proper workmanship procedures.

It is the responsibility of the designer/installer to ensure the details meet particular building requirements and to assure adequate water-tightness. It must be noted that water-tightness is a function of the installer. McElroy Metal will be held harmless from any and all claims arising from a lack of water-tightness.

A proper uniform substructure should be used to avoid any panel distortion. All substructures should be designed to meet all necessary code requirements.

The installer should thoroughly familiarize himself/herself with all installation instructions. Before beginning installation of the panels, the installer should examine the substrate to ensure that all supporting members are straight, level and plumb.

The panels should be installed plumb, straight and accurately to the adjacent work. No penetrations shall be placed in the panel system by fasteners except as shown on the installation drawings.

McElroy Metal can provide all flashings and accessories shown in the installation drawings unless noted otherwise. Installation procedures shall be in accordance with the manufacture's printed instructions, detail or approved shop drawings. Flashing and trim shall be installed true and in proper alignment, with any exposed fasteners equally spaced for the best appearance.

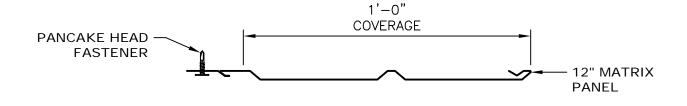
Some field cutting and fitting of panels and flashings is to be expected by the installer and minor field corrections are a part of normal installation work. Workmanship shall be of the best industry standards and with installation performed by experienced metal craftsman.

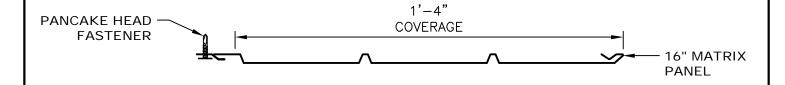
Oil canning of metal panels is inherent in the product and is not a cause for rejection.

Contents of this manual are subject to change without notice. Because this manual is revised from time to time, users are advised to check the revision date to be sure they have the most current copy in print. To confirm this book is the most current copy, please visit McElroy Metal's web site at http://www.mcelroymetal.com.

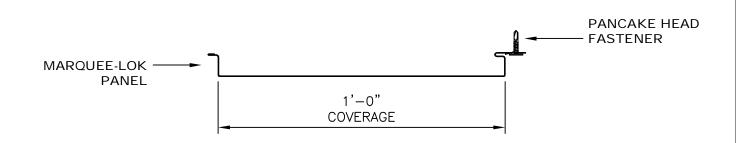
GENERAL INFORMATION

FASTENER PATTERNS





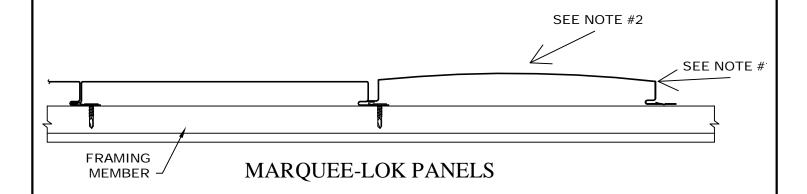
MATRIX PANELS



MARQUEE-LOK PANEL

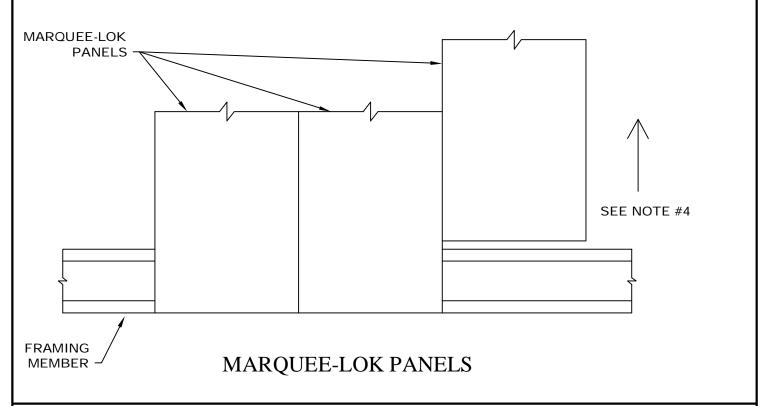
GENERAL INFORMATION

INSTALLATION TECHNIQUES

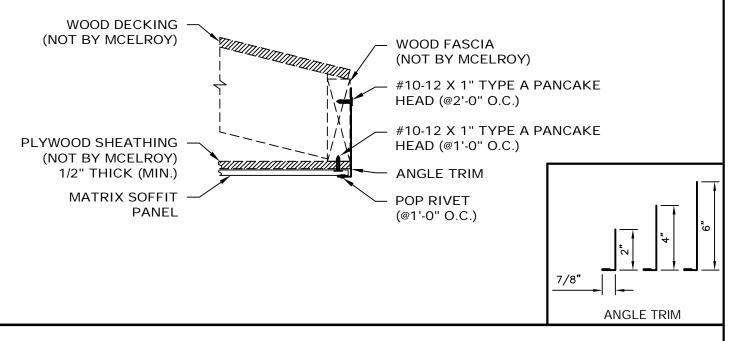


NOTES: 1. Using hand, push panel until a bow is formed in the panel.

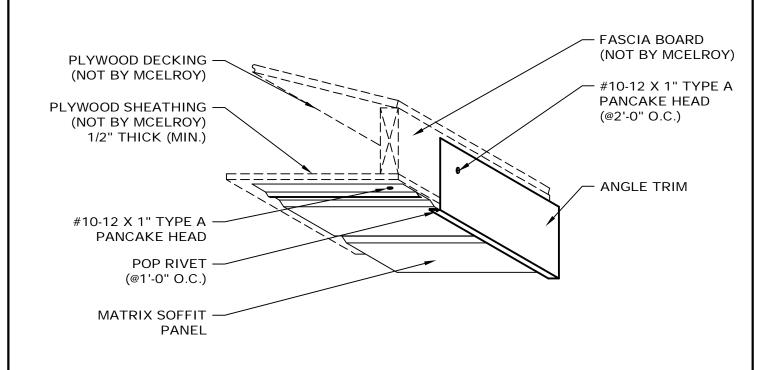
- 2. Using rubber palmed gloves and an angled forced blow, slap bow with palm of hand to snap male leg into female leg.
- 3. To verify panels without sealant are fully engaged, panels will slide lengthwise.
- 4. To separate panels without sealant, slide the panels lengthwise out of the female leg.



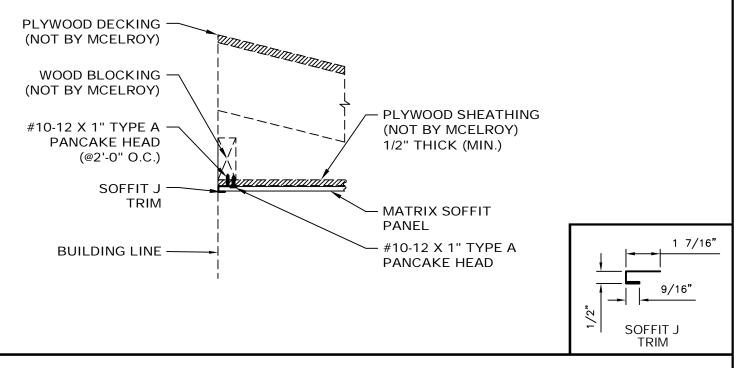
FASCIA/SOFFIT DETAIL



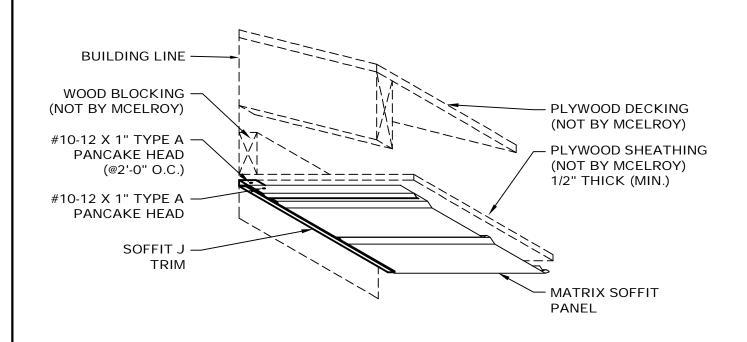
- NOTES: 1. Trim to start and end at building lines.
 - 2. Attach trim to blocking with #10-12 x 1" Type A Pancake Head at 2'-0" O.C.
 - 3. Attach panel to sheathing with #10-12 x 1" Type A Pancake Head.



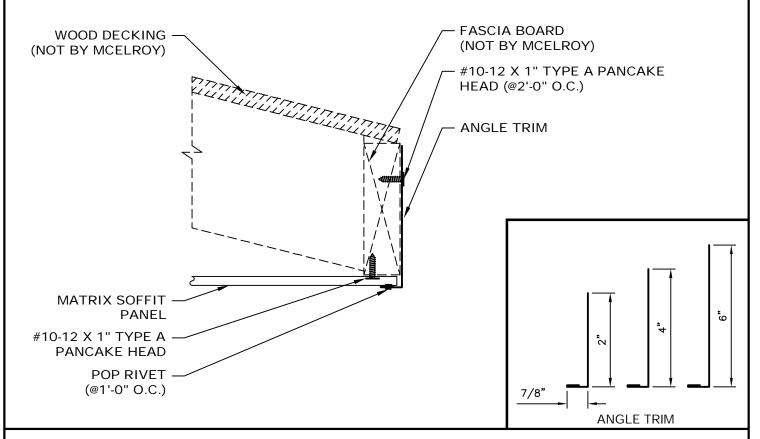
BUILDING/SOFFIT DETAIL



- NOTES: 1. Trim to start and end at building lines.
 - 2. Attach trim to blocking with #10-12 x 1" Type A Pancake Head at 2'-0" O.C.
 - 3. Attach panel to sheathing with #10-12 x 1" Type A Pancake Head.

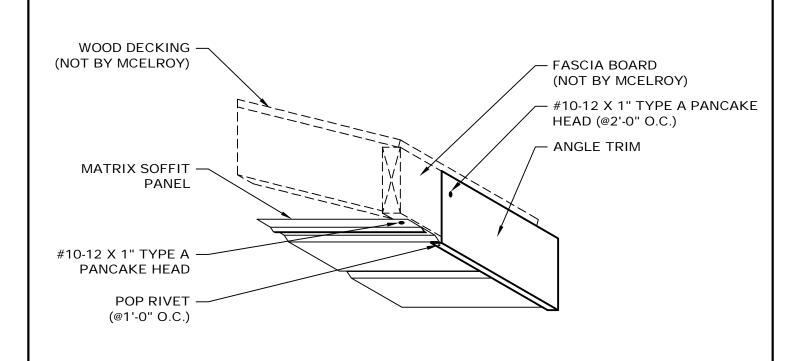


FASCIA/SOFFIT DETAIL

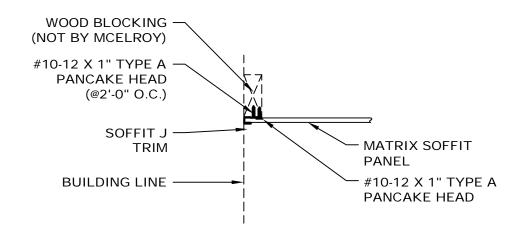


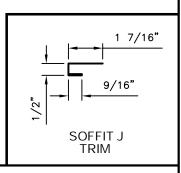
NOTES: 1. Trim to start and end at building lines.

- 2. Attach trim to blocking with #10-12 x 1" Type A Pancake Head at 2'-0" O.C.
- 3. Attach panel to sheathing with #10-12 x 1" Type A Pancake Head.



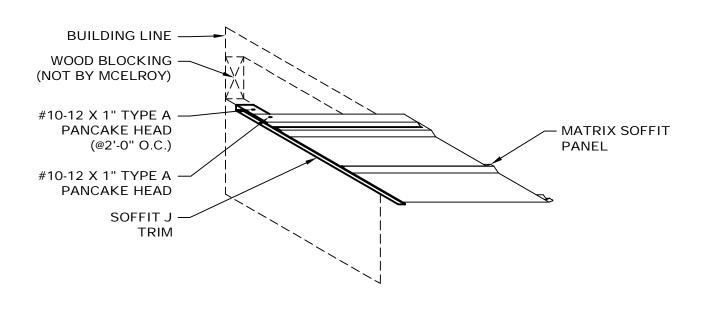
BUILDING/SOFFIT DETAIL



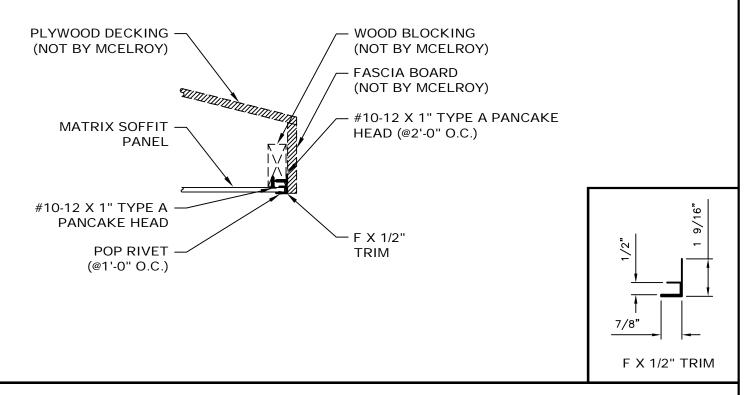


NOTES: 1. Trim to start and end at building lines.

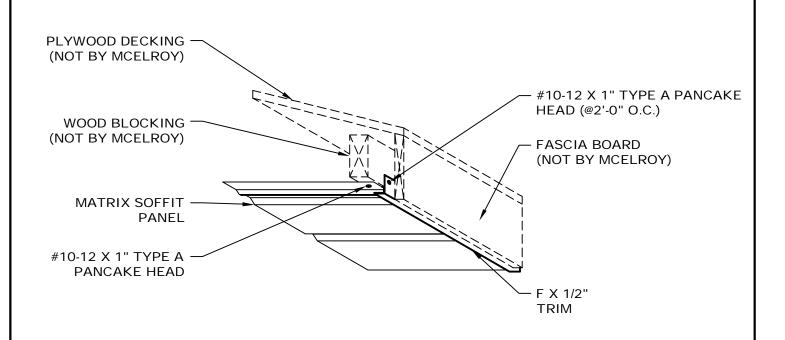
- 2. Attach trim to blocking with #10-12 x 1" Type A Pancake Head at 2'-0" O.C.
- 3. Attach panel to sheathing with #10-12 x 1" Type A Pancake Head.



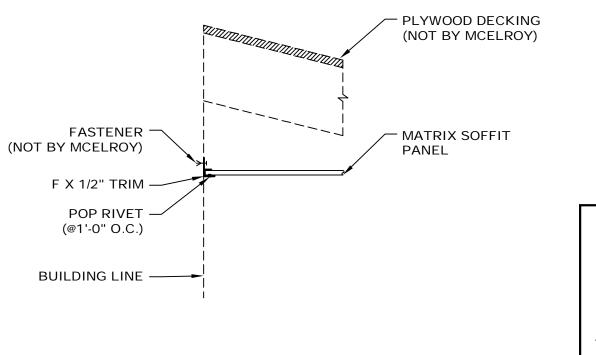
FASCIA/SOFFIT DETAIL



- NOTES: 1. Trim to start and end at building lines.
 - 2. Attach trim to blocking with #10-12 x 1" Type A Pancake Head at 2'-0" O.C.
 - 3. Attach panel to sheathing with #10-12 x 1" Type A Pancake Head.



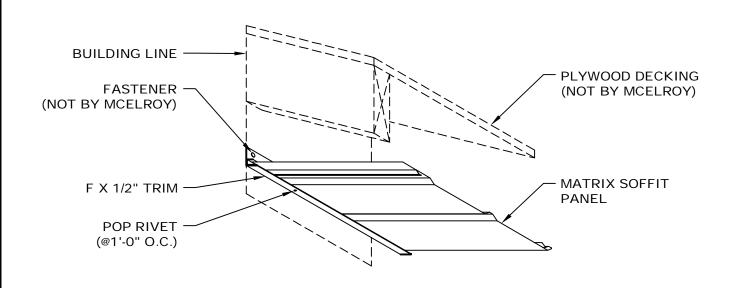
BUILDING/SOFFIT DETAIL



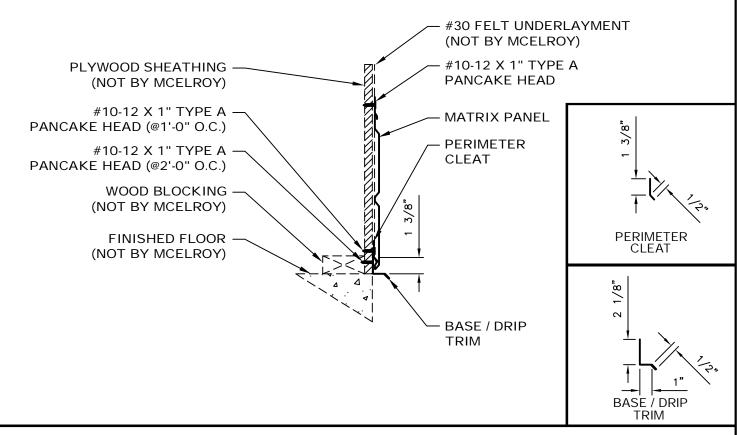
7/8" F X 1/2" TRIM

NOTES: 1. Trim to start and end at building lines.

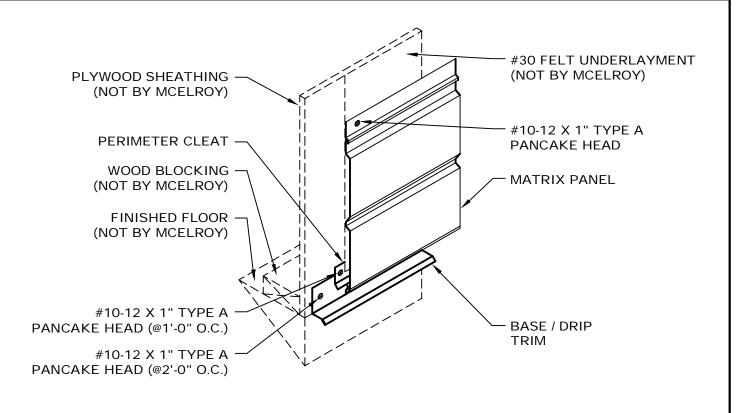
- 2. Attach trim to wall at 2'-0" O.C.
- 3. Attach panel to trim with a Pop Rivet @1'-0" O.C.
- 4. Maximum panel length for this condition is 1'-0".



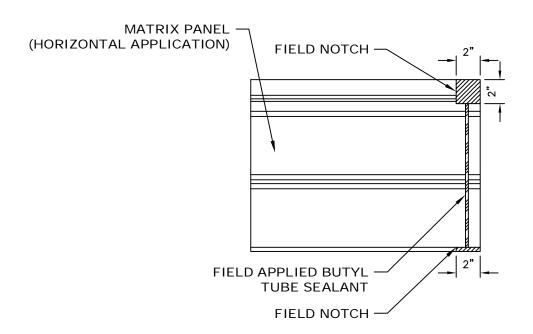
BASE DETAIL



- NOTES: 1. Trim and Cleat to start and end at building lines.
 - 2. Attach trim to sheathing with #10-12 x 1" Type A Pancake Head at 2'-0" O.C.
 - 3. Attach cleat to sheathing with #10-12 x 1" Type A Pancake Head at 1'-0" O.C.
 - 4. Attach panel to sheathing with #10-12 x 1" Type A Pancake Head.

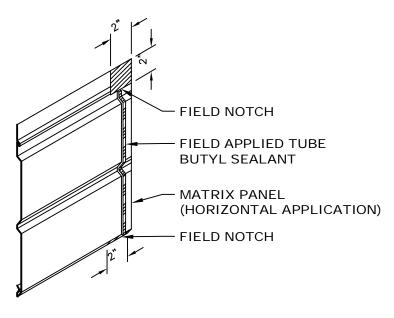


LAP NOTCHING DETAIL

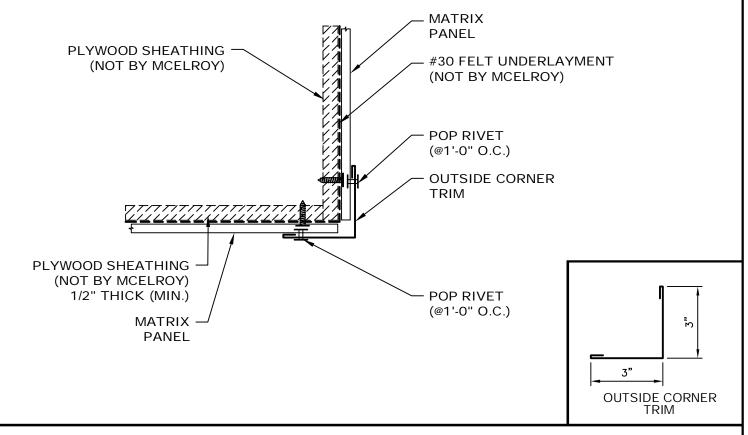


NOTES: 1. Field notch male leg 0'-2" from end of panel and 0'-2" from edge of panel.

- 2. Field notch female leg 0'-2" from end of panel.
- 3. Field Apply a bead of Butyl Tube Sealant as shown in detail. Size and placement of bead will be determined by installer so that lap is sealed without sealant oozing from the joint.
- 4. Laps must be staggered a minimum of 2'-0".

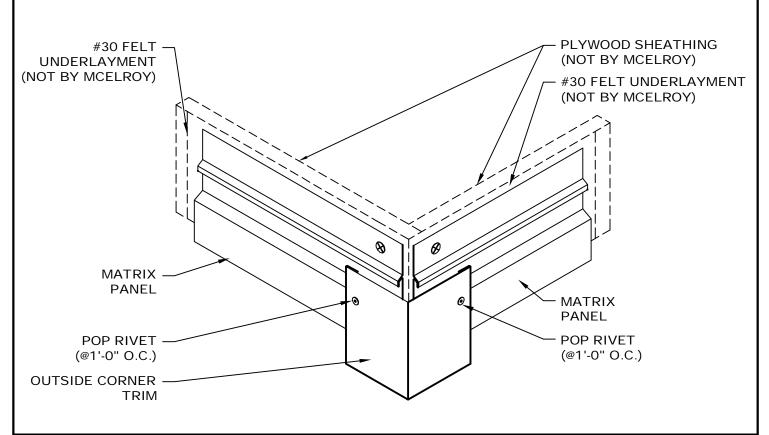


OUTSIDE CORNER DETAIL

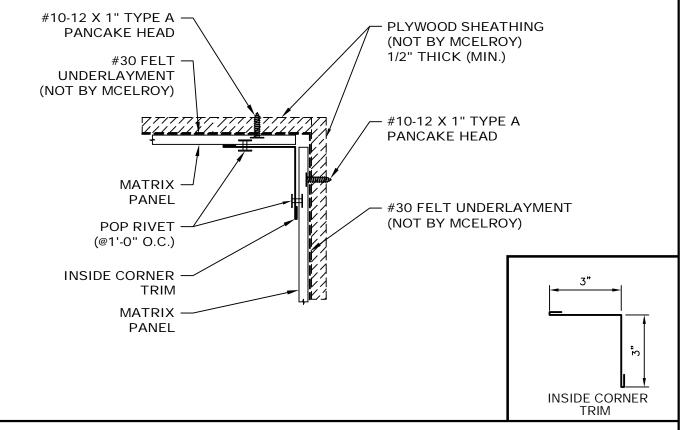


NOTES: 1. Trim to start and end at building lines.

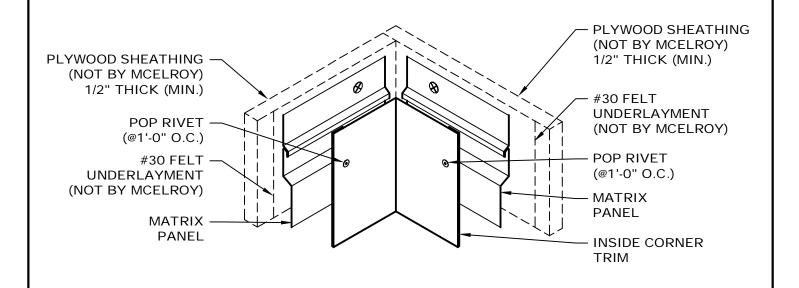
- 2. Attach panel to sheathing with #10-12 x 1" Type A Pancake Head.
- 3. Attach trim to panel with Pop Rivet @1'-0" O.C.



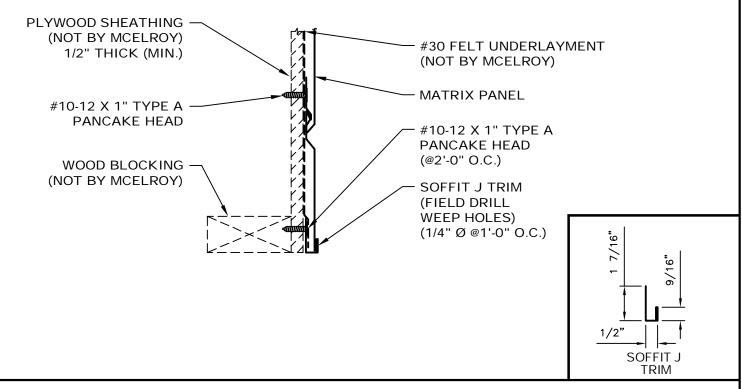
INSIDE CORNER DETAIL



- NOTES: 1. Trim to start and end at building lines.
 - 2. Attach panels to sheathing with #10-12 x 1" Type A Pancake Head.
 - 3. Attach trim to panels with Pop Rivet @1'-0" O.C.

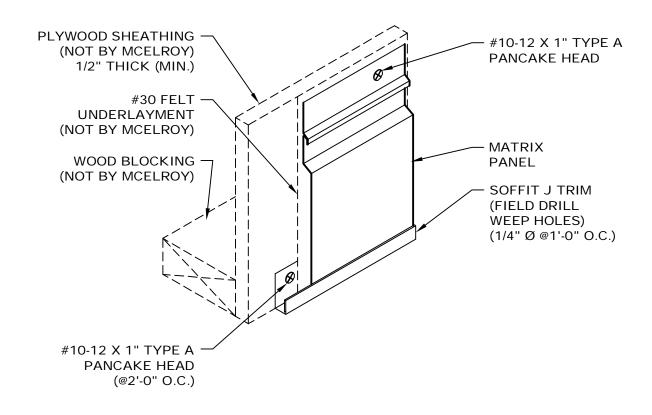


HEADER DETAIL

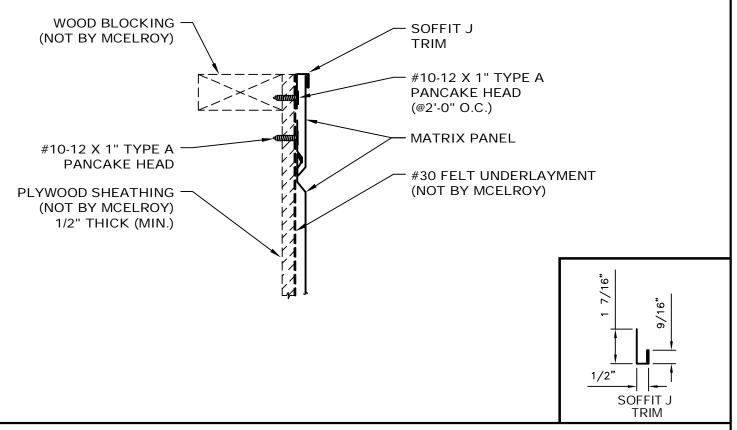


NOTES: 1. Attach trim to sheathing with #10-12 x 1" Type A Pancake Head @2'-0" O.C.

2. Attach panels to sheathing with $\#10-12\ x\ 1"$ Type A Pancake Head.

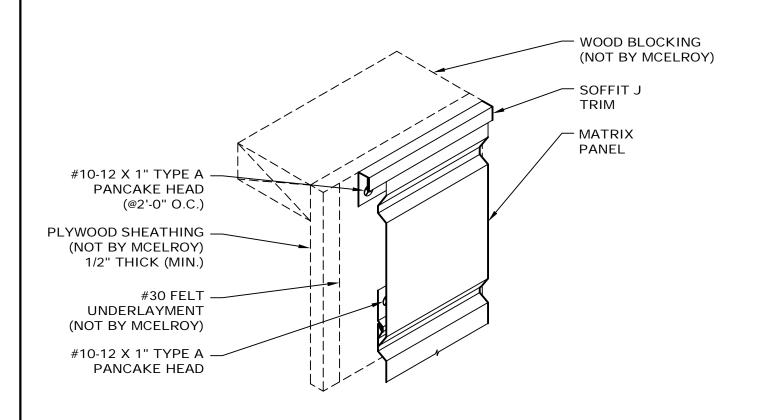


WINDOW SILL DETAIL

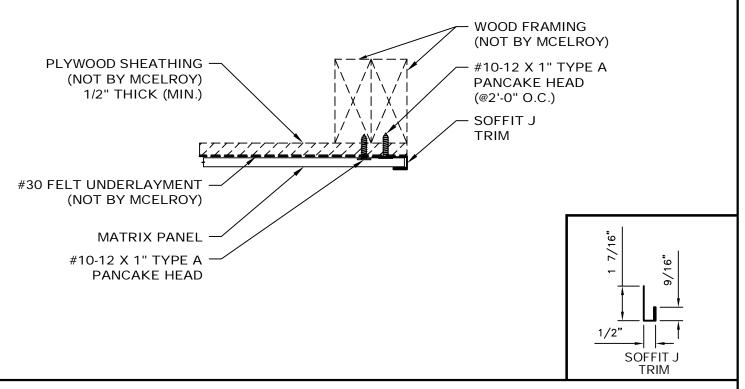


NOTES: 1. Attach trim to sheathing with #10-12 x 1" Type A Pancake Head @2'-0" O.C.

2. Attach panels to sheathing with #10-12 x 1" Type A Pancake Head.

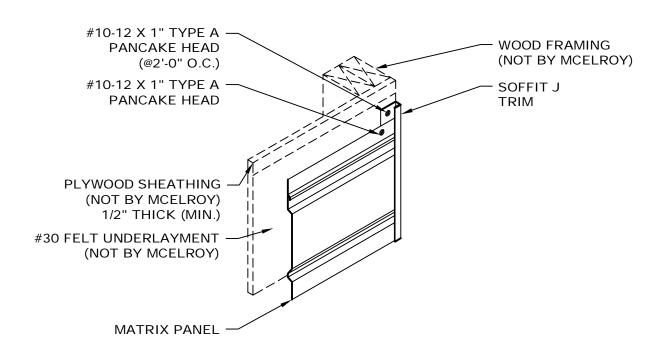


JAMB DETAIL

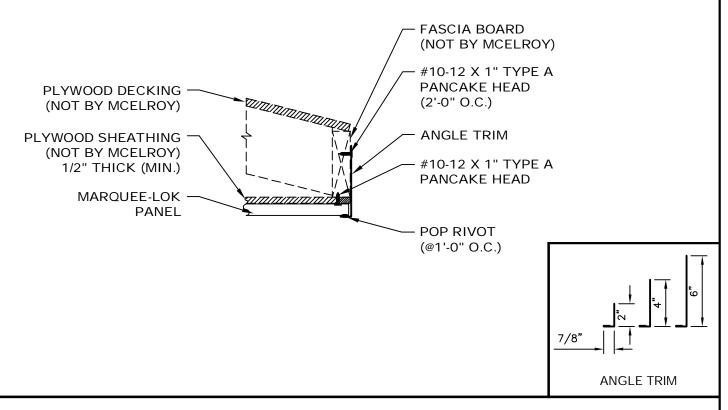


NOTES: 1. Attach trim to sheathing with #10-12 x 1" Type A Pancake Head @2'-0" O.C.

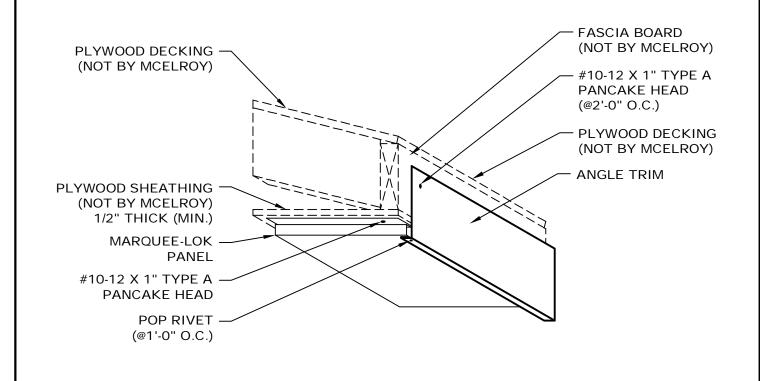
2. Attach panels to sheathing with #10-12 x 1" Type A Pancake Head.



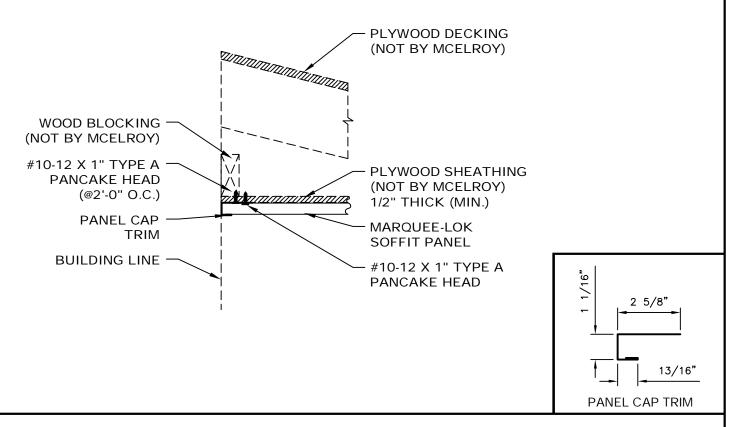
MARQUEE-LOK FASCIA/SOFFIT DETAIL



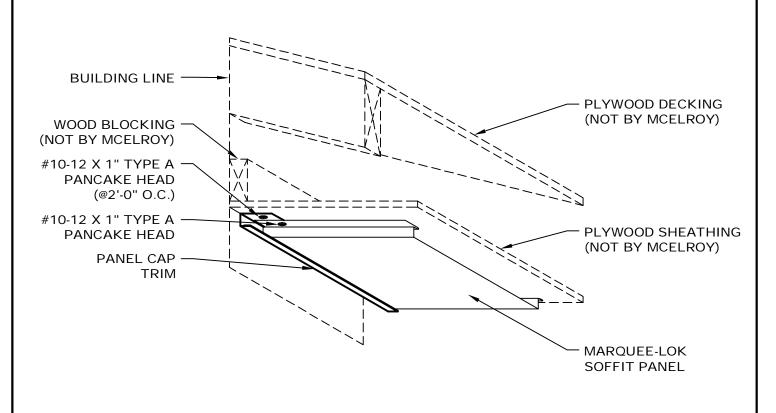
- NOTES: 1. Trim to start and end at building lines.
 - 2. Attach trim to blocking with #10-12 x 1" Type A Pancake Head at 2'-0" O.C.
 - 3. Attach panel to sheathing with #10-12 x 1" Type A Pancake Head.



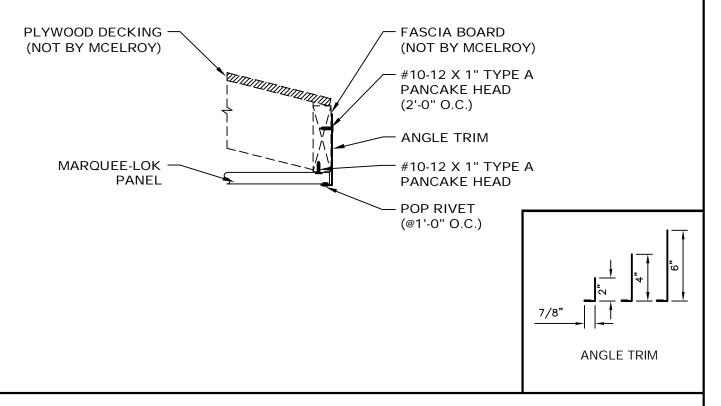
MARQUEE-LOK BUILDING/SOFFIT DETAIL



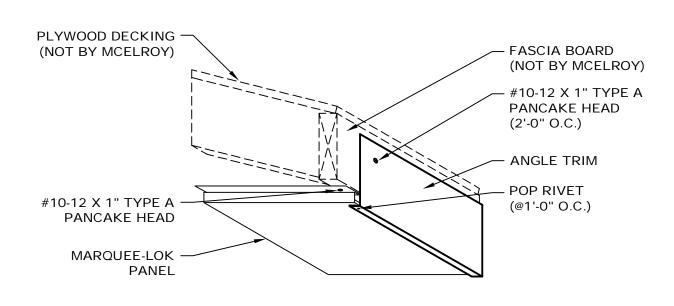
- NOTES: 1. Trim to start and end at building lines.
 - 2. Attach trim to blocking with #10-12 x 1" Type A Pancake Head at 2'-0" O.C.
 - 3. Attach panel to sheathing with #10-12 x 1" Type A Pancake Head.



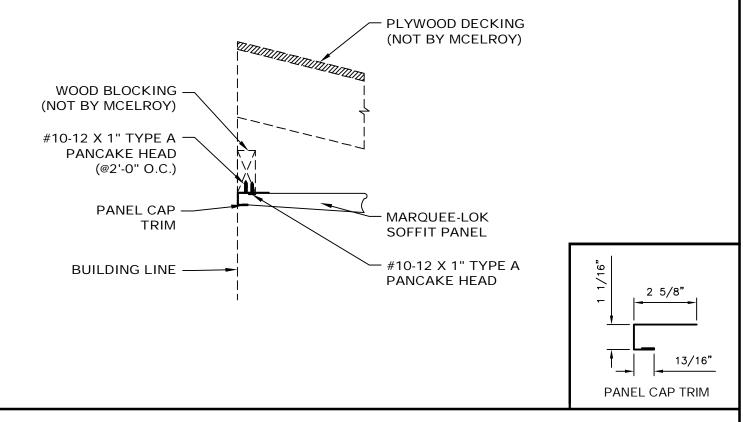
MARQUEE-LOK FASCIA/SOFFIT DETAIL



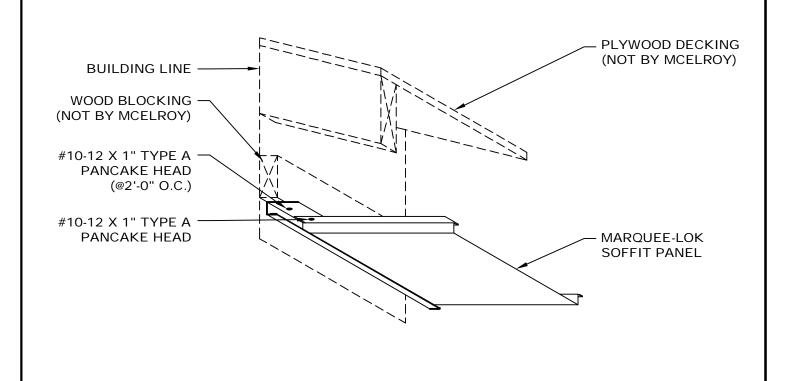
- NOTES: 1. Trim to start and end at building lines.
 - 2. Attach trim to blocking with #10-12 x 1" Type A Pancake Head at 2'-0" O.C.
 - 3. Attach panel to sheathing with #10-12 x 1" Type A Pancake Head.



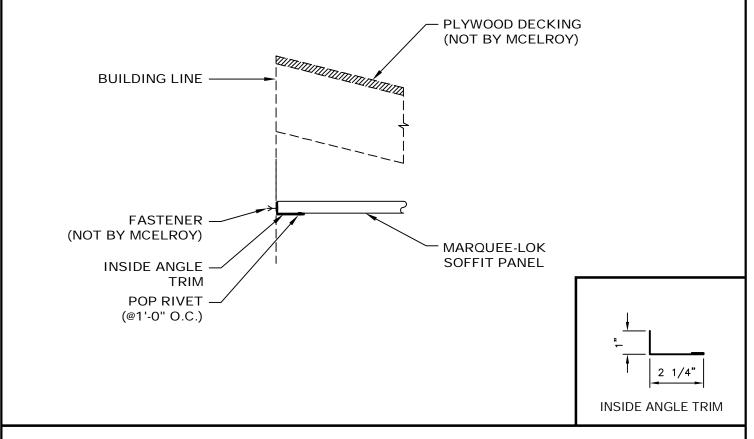
MARQUEE-LOK BUILDING/SOFFIT DETAIL



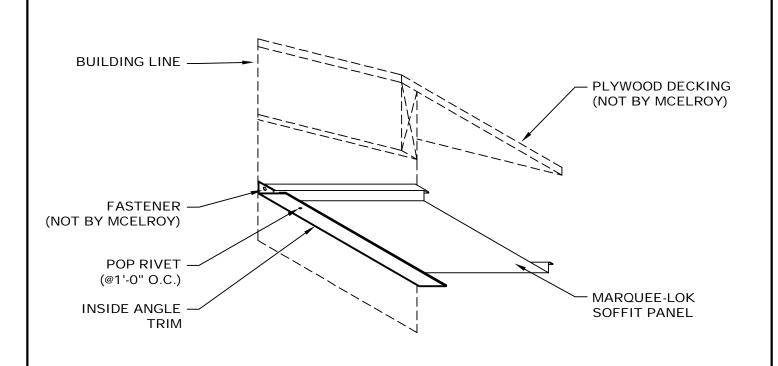
- NOTES: 1. Trim to start and end at building lines.
 - 2. Attach trim to blocking with #10-12 x 1" Type A Pancake Head at 2'-0" O.C.
 - 3. Attach panel to sheathing with #10-12 x 1" Type A Pancake Head.



MARQUEE-LOK BUILDING/SOFFIT DETAIL

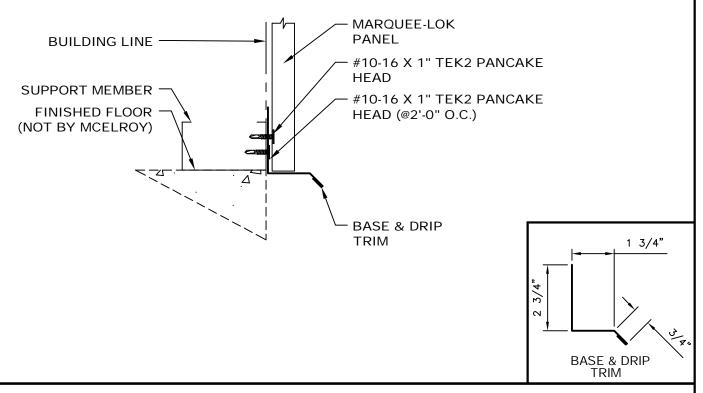


- NOTES: 1. Trim to start and end at building lines.
 - 2. Attach trim to blocking with #10-12 x 1" Type A Pancake Head at 2'-0" O.C.
 - 3. Attach panel to sheathing with #10-12 x 1" Type A Pancake Head.
 - 4. Maximum panel length for this condition is 1'-0".

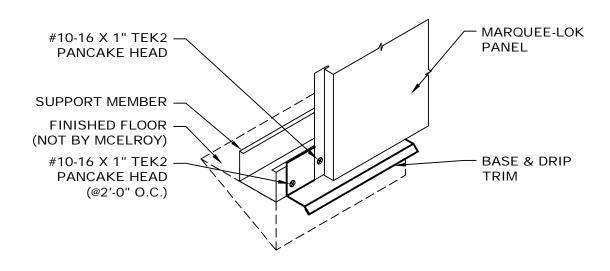


MARQUEE-LOK

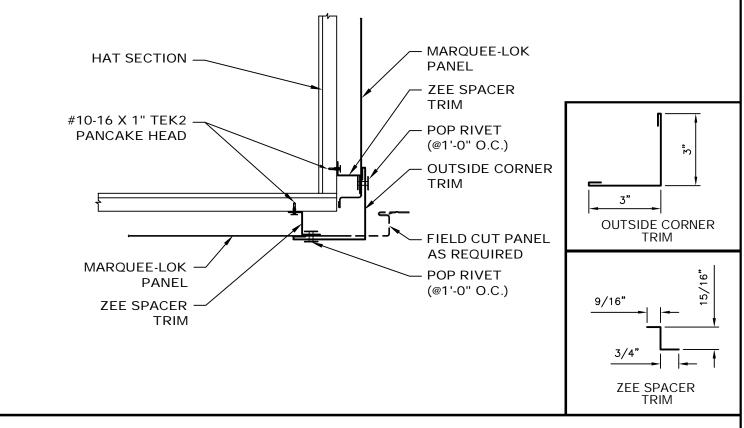
BASE DETAIL



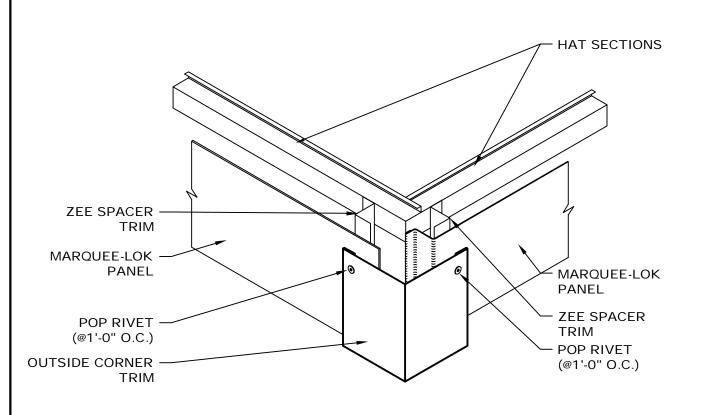
- NOTES: 1. Trim to start and end at building lines.
 - 2. Attach trim to Support Member with #10-16 x 1" TEK2 Pancake Head at 2'-0" O.C.
 - 3. Attach panel to framing with #10-16 x 1" TEK2 Pancake Head.



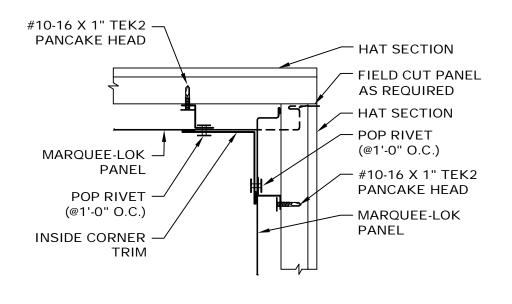
MARQUEE-LOK OUTSIDE CORNER DETAIL

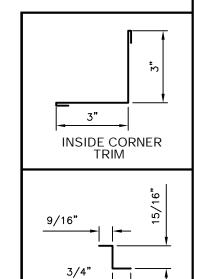


- NOTES: 1. Locate and attach Zee Spacer Trim with #10-16 x 1" TEK2 Pancake Head fasteners.
 - 2. Attach panels with #10-12 x 1" TEK2 Pancake Head fasteners.
 - 3. Attach Outside Corner trim with Pop Rivets @1'-0" O.C..



MARQUEE-LOK INSIDE CORNER DETAIL

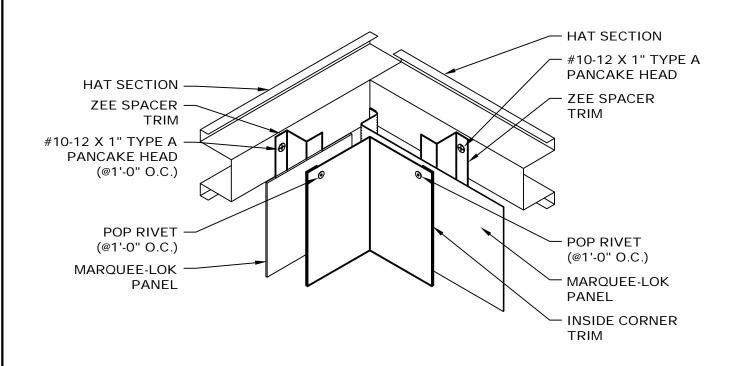




ZEE SPACER TRIM

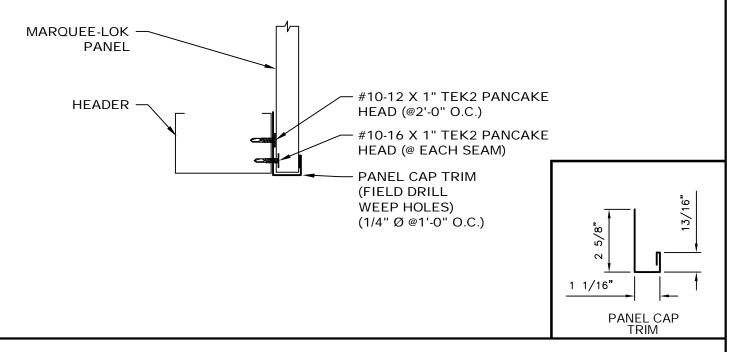
NOTES: 1. Locate and attach Zee Spacer Trim with #10-16 x 1" TEK2 Pancake Head fastener.

- 2. Attach panels to framing with #10-16 x 1" TEK2 Pancake Head fasteners.
- 3. Attach Inside Corner with Pop-Rivets @ 1'-0" O.C.

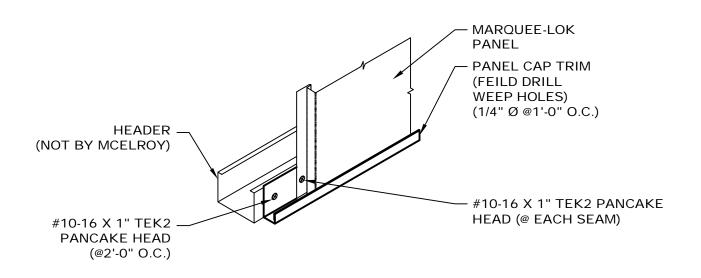


MARQUEE-LOK

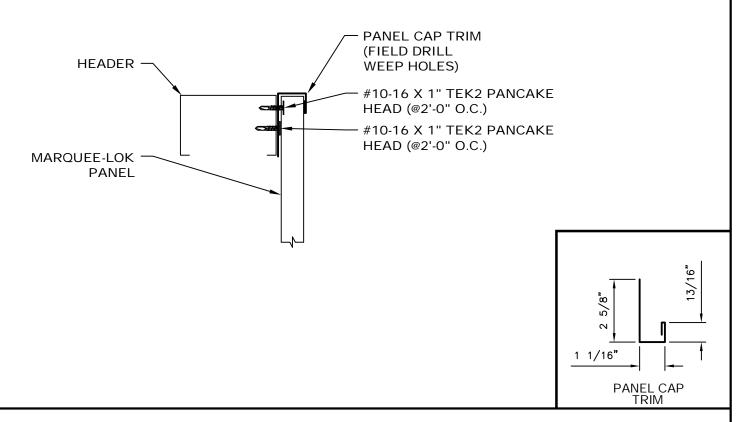
HEADER DETAIL



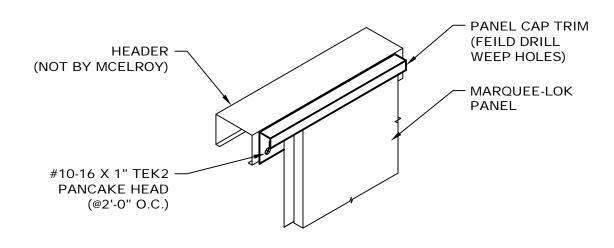
- NOTES: 1. Trim to start and end at door/window framing.
 - 2. Attach trim to header with #10-16 x 1" TEK2 Pancake Head at 2'-0" O.C.
 - 3. Attach panel to framing with #10-16 x 1" TEK2 Pancake Head.



MARQUEE-LOK WINDOW SILL DETAIL

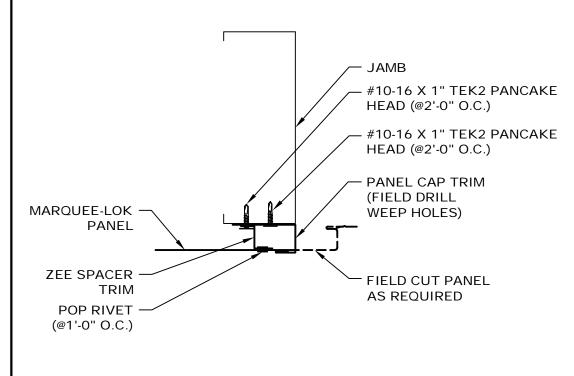


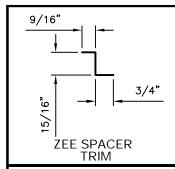
- NOTES: 1. Trim to start and end at window framing.
 - 2. Attach trim to header with #10-16 x 1" TEK2 Pancake Head at 2'-0" O.C.
 - 3. Attach panel to framing with #10-16 x 1" TEK2 Pancake Head.

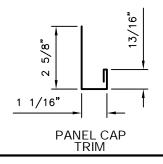


MARQUEE-LOK

JAMB DETAIL

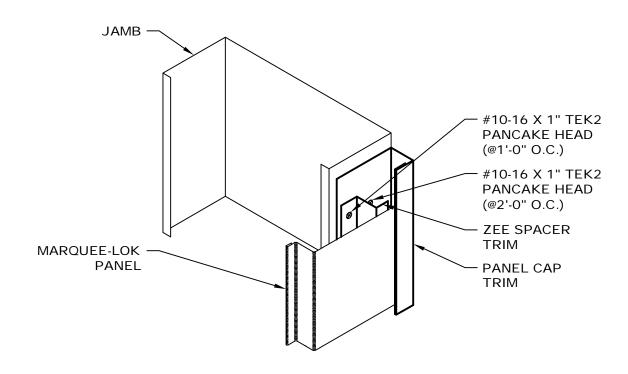






NOTES: 1. Trim to start and end at window framing.

- 2. Attach trim to header with #10-16 x 1" TEK2 Pancake Head at 2'-0" O.C.
- 3. Attach panel to framing with #10-16 x 1" TEK2 Pancake Head.





☆ MANUFACTURING LOCATIONS ● SERVICE CENTERS ★ MANUFACTURING AND SERVICE CENTER



MANUFACTURING LOCATIONS

ADELANTO, CA ASHBURN, GA BOSSIER CITY, LA CLINTON, IL DIAMOND, MO
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Savannah, GA 31405

CENTER			
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3052 Yadkin Road	9476 Meadowbrook Rd.	3215 Highway 59	390 N. Valley Dell Dr.
Chesapeake, VA 23323	Clinton, IL 61727	Diamond, MO 64840	Fenton, MO 63026
409 Lovejoy Road	3014 Lincoln Court	1440 Aldine Bender Road	10504 E. 59th Street Indianapolis, IN 46236
Ft. Walton Beach, FL 32548	Garland, TX 75041	Houston, TX 77032	
9435 US Hwy. 60 W.	1020 Veterans Street	5123 Terminal Dr.	514 Cave Road
Lewisport, KY 42351	Mauston, WI 53948	McFarland, WI 53558	Nashville, TN 37210
8304 Hwy. 70 E.	613 North Bierdeman Rd.	7450 Tower Street	8200 Berry Ave. Suite 100
North Little Rock, AR 72117	Pearl, MS 39208	Richland Hills, TX 76118	Sacramento, CA 95828
1365 Dean Forest Rd.	7355 Oakley Industrial Blvd.	1144 Silstar Rd.	325 McGhee Rd.

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